

250-3047B  
CAF 847088

# ALLISON MODEL 250 ENGINE LOG

---





# CERTIFICATE OF CONFORMANCE

Allison Engine Company, Inc. certifies that the 250 Series Turboshift Engine shipped herewith was manufactured in accordance with all applicable specifications, drawings and procedures. This certificate shall be of no force or effect upon expiration of the warranty provision applicable to the purchase order.

Engine Serial No. CAE-847088

*W.P. [Signature]*

Quality Assurance Department

August 31, 1996

Date



## DELIVERY NOTIFICATION

There are pink cards included in this section which notify Allison when an owner has taken delivery of a new aircraft or when a new owner accepts delivery of a used aircraft. These cards are postage paid guaranteed (if mailed in the United States), pre-addressed, and only require completing and forwarding to Allison Engine Company as addressed. By sending in a completed card, you will allow Allison's support organization to serve you better. When the new owner card is received, Allison will notify the Allison 250 Authorized Maintenance Center (AMC) in your geographical area who is capable of providing all operation, maintenance, and service for your Model 250 engine. Your participation will be greatly appreciated and will help us ensure you of the best service possible.

### NEW OWNER CARD

PLEASE COMPLETE THE FOLLOWING  
AND RETURN THIS CARD TO ALLISON  
ENGINE COMPANY AS ADDRESSED.

OWNER NAME:

OWNER ADDRESS & PHONE:

AIRCRAFT MAKE & MODEL:

ENGINE MODEL/SERIAL NO.:

(1) (2)

ENGINE TT AND/OR TSO:

(1) (2)

GT-11157 (5/95)

### NEW OWNER CARD

PLEASE COMPLETE THE FOLLOWING  
AND RETURN THIS CARD TO ALLISON  
ENGINE COMPANY AS ADDRESSED.

OWNER NAME:

OWNER ADDRESS & PHONE:

AIRCRAFT MAKE & MODEL:

ENGINE MODEL/SERIAL NO.:

(1) (2)

ENGINE TT AND/OR TSO:

(1) (2)

GT-11157 (5/95)

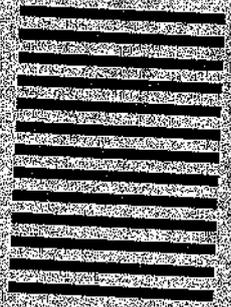


NO POSTAGE  
NECESSARY  
IF MAILED  
IN THE  
UNITED STATES

**BUSINESS REPLY MAIL**  
FIRST CLASS PERMIT NO. 404 INDIANAPOLIS, IN

POSTAGE WILL BE PAID BY ADDRESSEE

**Allison Engine Company, Inc.**  
P.O. Box 420  
Indianapolis, IN 46206-0420  
Speed Code: P40A

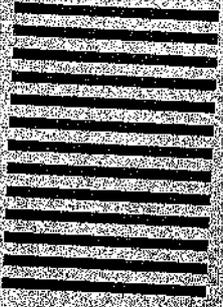


NO POSTAGE  
NECESSARY  
IF MAILED  
IN THE  
UNITED STATES

**BUSINESS REPLY MAIL**  
FIRST CLASS PERMIT NO. 404 INDIANAPOLIS, IN

POSTAGE WILL BE PAID BY ADDRESSEE

**Allison Engine Company, Inc.**  
P.O. Box 420  
Indianapolis, IN 46206-0420  
Speed Code: P40A





## ALLISON MODEL 250-C40/C47 SERIES NEW ORIGINAL EQUIPMENT ENGINE WARRANTY AND DISCLAIMER SUMMARY

Allison Engine Company, Inc., warrants that Allison through an authorized Allison facility will repair or replace (at Allison option) any Model 250-C40/C47 series new engine or new engine part sold by Allison to an aircraft manufacturer for installation in a new aircraft which is returned to an authorized Allison facility with transportation charges prepaid to and from an authorized Allison facility and which has failed or malfunctioned, or at time of delivery, is deficient in material or workmanship or not in conformity with the applicable model specification effective at time of delivery, to the aircraft manufacturer, subject, however, to each of the following limitations and exclusions:

1. The period of this warranty for each model is limited as follows:
  - A. For new engines installed in new aircraft sold by the aircraft manufacturer as new (except for normal aircraft acceptance testing), twenty-four (24) months after date of delivery from the aircraft manufacturer or one thousand (1000) hours of operation or cycle limitation as defined in the appropriate Operations and Maintenance Manual, whichever period expires first.
  - B. Optional equipment not manufactured by Allison and not a part of the basic engine assembly such as Engine Air Particle Separator is excluded from this warranty. The only warranty applicable to these type components are those offered by the manufacturer of the component.
2. A notice in writing of a warranty claim must be given to Allison or an authorized Allison facility not later than 30 days after the claimed failure, malfunction or non-conformity is discovered and the new engine or new engine part must be returned to Allison or an authorized Allison facility not later than 90 days after such notification is made.
3. This warranty shall not apply to failures, malfunctions, or non-conformities of engine or engine parts attributable in whole or in part to the failure to preserve, install, operate, maintain, repair, replace or alter the same in accordance with applicable recommendations by Allison or attributable in whole or in part to misuse, corrosion, erosion, neglect, or accident including foreign object damage whether in operation, in transit, or in storage; the replacement of maintenance items made in connection with normal maintenance, labor for removal and reinstallation of failed or malfunctioning engine or engine parts; any such engine or engine part which has been repaired by other than an authorized Allison facility so as in any way to adversely affect the engine or part performance or reliability.
4. The installation of a new surplus Allison military part, resold by the United States Government to the general public which meets all Federal Aviation Administration requirements will not void this warranty. However, if a failure or malfunction of an engine is attributable in whole or in part to such part(s), this warranty is voided unless the Optional New Surplus Allison Military Part Warranty has been purchased from Allison.
5. THIS WARRANTY IS EXPRESSLY IN LIEU OF ANY OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE, AND OF ANY NON-CONTRACTUAL LIABILITIES INCLUDING PRODUCT LIABILITIES BASED UPON NEGLIGENCE OR STRICT LIABILITY. ANY ADDITIONAL OR DIFFERENT LIABILITIES ASSUMED BY ALLISON MUST BE CONTAINED IN A WRITING SIGNED BY AN AUTHORIZED EMPLOYEE OF ALLISON.
6. The obligations of Allison under this warranty are limited to repair or replacement (at Allison option) of engines or engine parts as provided herein and do not include any remedy or liability for incidental or consequential damages of any kind, whether for damage to airframe or other property, for costs or expenses of operation of engines, for commercial losses or lost profits due to loss of use or grounding of engines or aircraft or otherwise.
7. In no event, whether as a result of breach of contract or warranty, alleged negligence or otherwise, shall Allison be liable for special or consequential damages including, but not limited to, loss of profits or revenue, loss of use of the engine or engine parts or other equipment, cost of capital, cost of substitute equipment, facilities or services, downtime costs, or claims of customers of buyer(s) for such damages.

GT-1703 (F) (1986)

Revised January 1996



# ALLISON MODEL 250-C40/C47 SERIES

## NEW SPARE ENGINE AND NEW SPARE PART WARRANTY AND DISCLAIMER



Allison Engine Company, Inc. warrants that Allison through an authorized Allison facility will repair or replace (at Allison option) any Model 250-C40/C47 series new engine or new engine part sold by an authorized Allison facility for installation in a certified aircraft which is returned to an authorized Allison facility with transportation charges prepaid to and from an authorized Allison facility and which has failed or malfunctioned, or at time of delivery, is deficient in material or workmanship or not in conformity with the applicable model specification effective at time of delivery to an authorized Allison facility, subject, however, to each of the following limitations and exclusions:

1. The period of this warranty for each model is limited as follows:
  - A. New spare engines and new spare engine parts which have been preserved in accordance with published Allison procedures twenty-four (24) months from date of installation or one thousand (1000) hours of operation or cycle limitation as defined in the appropriate Operations and Maintenance Manual, whichever period expires first, if installed within three (3) months after date of shipment from an authorized Allison facility. Installations occurring after more than three (3) months from date of shipment from an authorized Allison facility will be twenty-seven (27) months from date of shipment or one thousand (1000) hours of operation or cycle limitation as defined in the appropriate Operations and Maintenance Manual, whichever period expires first.
  - B. Optional equipment not manufactured by Allison and not a part of the basic engine assembly such as Engine Air Particle Separator is excluded from this warranty. The only warranty applicable to these type components are those offered by the manufacturer of the component.
2. A notice in writing of a warranty claim must be given to Allison or an authorized Allison facility not later than 30 days after the claimed failure, malfunction or non-conformity is discovered and the new engine or new engine part must be returned to Allison or an authorized Allison facility not later than 90 days after such notification is made.
3. This warranty shall not apply to failures, malfunctions, or non-conformities of engine or engine parts attributable in whole or in part to the failure to preserve, install, operate, maintain, repair, replace or alter the same in accordance with applicable recommendations by Allison or attributable in whole or in part to misuse, corrosion, erosion, neglect, or accident including foreign object damage whether in operation, in transit, or in storage; the replacement of maintenance items made in connection with normal maintenance, labor for removal and reinstallation of failed or malfunctioning engine or engine parts; any such engine or engine part which has been repaired by other than an authorized Allison facility so as in any way to adversely affect the engine or part performance or reliability.
4. The installation of a new surplus Allison military part resold by the United States Government to the general public which meets all Federal Aviation Administration requirements will not void this warranty. However, if a failure or malfunction of an engine is attributable in whole or in part to such part(s), this warranty is voided unless the Optional New Surplus Allison Military Part Warranty has been purchased from Allison.
5. THIS WARRANTY IS EXPRESSLY IN LIEU OF ANY OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE, AND OF ANY NON-CONTRACTUAL LIABILITIES INCLUDING PRODUCT LIABILITIES BASED UPON NEGLIGENCE OR STRICT LIABILITY. ANY ADDITIONAL OR DIFFERENT LIABILITIES ASSUMED BY ALLISON MUST BE CONTAINED IN A WRITING SIGNED BY AN AUTHORIZED EMPLOYEE OF ALLISON.
6. The obligations of Allison under this warranty are limited to repair or replacement (at Allison option) of engines or engine parts as provided herein and do not include any remedy or liability for incidental or consequential damages of any kind, whether for damage to airframe or other property, for costs or expenses of operation of engines, for commercial losses or lost profits due to loss of use or grounding of engines or aircraft or otherwise.
7. In no event, whether as a result of breach of contract or warranty, alleged negligence or otherwise, shall Allison be liable for special or consequential damages including, but not limited to, loss of profits or revenue, loss of use of the engine or engine parts or other equipment, cost of capital, cost of substitute equipment, facilities or services, downtime costs, or claims of customers of buyer(s) for such damages.

GT-1703 (B) (1/96)

Revised January 1996

WARRANTY



## INSTRUCTIONS

1. The pages in this engine log book are color coded as follows:

- White - Engine Assembly
- Blue - Compressor Assembly
- Canary - Gearbox Assembly
- Cherry - Turbine Assembly
- Green - Propeller Reduction Gearbox Assembly (Turbo Prop Engines only)
- Beige - Engine Accessories
- Orange - Individual TBO Extension Records (Supplied by Distributor when Applicable)

2. Keep the pages that have entries upon them in the front of the book in the order mentioned above. Keep the spare blank pages in the back of the book behind the engine test log envelope.

3. As new pages are added, number them in numerical order.

4. There is no Part V for the Gearbox Assembly.

## IMPORTANT

5. All records must stay with a given assembly as follows:

- a. When an engine assembly is transferred to any activity for overhaul, repair, warranty claim, etc., the entire log book must accompany the engine assembly.
  - b. When a compressor assembly, gearbox assembly, or turbine assembly is transferred to another activity for overhaul, repair, warranty claim, etc., all pages for that assembly that have entries upon them must be removed from the log book and accompany that assembly to its destination.
  - c. The replacement assembly received will be accompanied by its own log book data. (A complete log book will accompany each engine assembly; appropriate log book pages will accompany each replacement compressor, gearbox, or turbine assembly shipped from Allison Engine Company.)
  - d. The applicable TBO extension page (orange) must always accompany the unit being returned for overhaul at the end of its extension period.
6. Make all log book entries promptly.
7. Additional log book pages can be ordered from your authorized Allison Engine Company distributor.



# PUBLICATIONS AND REVISIONS

- CSL Is a Commercial Service Letter. Contains information to supplement the O & M Manual. (MOST CSL'S ARE FAA APPROVED.)
  - CEB Is a Commercial Engine Bulletin. Contains information to inspect or modify engine hardware in conjunction with O & M Manual. (CEB'S ARE FAA APPROVED.)
  - O & M MANUAL Is the Operation and Maintenance Manual. Per FAR 43-13, each person performing maintenance shall use the methods, techniques, and practices prescribed in the current manufacturer's maintenance manual. (THE O & M MANUAL IS FAA APPROVED.)
  - IPC Is the Illustrated Parts Catalog. (IPC IS BASED ON FAA APPROVED DATA.)
- To Operate as well as to maintain your engine properly and safely, you must refer to all of the above publications.
- IT IS THE OWNER'S/OPERATOR'S RESPONSIBILITY TO CONTACT ALLISON TO INITIATE AND MAINTAIN DISTRIBUTION OF THESE PUBLICATIONS AND THEIR REVISIONS.**
- THEY ARE NOT DISTRIBUTED AUTOMATICALLY!**

GT-5126 (5/95)

Upon receipt of the attached, completed card, Allison will ship, without charge, one (1) copy of the appropriate series of Model 250 engine publications (as shown below) to new owners/operators of Allison-powered aircraft (new engine deliveries only):

- 1) Illustrated Parts Catalog (IPC)
- 2) Operation & Maintenance Manual (OMM)
- 3) Complete Set, Commercial Engine Bulletins (CEB)
- 4) Complete Set, Commercial Service Letters (CSL)

Additionally, free of charge revision service for all future CEBs & CSLs will also be initiated by Allison upon receipt of this card.

The attached card may be mailed (postage free in the U.S.), or sent by facsimile to 317-230-4932.

Note:

Annual revision service for the IPC and the OMM must be purchased by the owner/operator through the Allison Parts Distribution Center (PDC). The PDC may be contacted by telephone 502-933-6198 or toll free in the United States at telephone 1-800-232-7321.

**NOTE: ALL PUBLICATIONS FOR USED AIRCRAFT MUST BE PURCHASED THROUGH THE PDC.**



## ALLISON MODEL 250 SERVICE PROTECTION PLAN

### OVERVIEW

Optional to the standard Allison engine warranty is our Service Protection Plan (SPP). The purpose of the SPP is to: (1) provide you with a fixed engine cost over extended periods of time; (2) allow for a more accurate cost prediction; and (3) avoid unplanned costs associated with unscheduled maintenance events. As such, SPP provides the following basic coverage by Allison:

- Line maintenance replacement parts (e.g., igniters, fuel nozzles, etc.).
- Scheduled and unscheduled maintenance, including shop labor, parts and consumables.
- Life-limited parts.
- Incorporation of alert service bulletins as soon as possible and recommended bulletins at time of next repair; includes labor, parts and consumables.
- Loaner engines available (at plan rate).
- Availability of unit exchange line replaceable units.
- Continuous spare parts replenishment.

Typically, these services would be provided through the Allison Authorized Maintenance Center (AMC).

Your responsibilities include:

- Line maintenance/inspection labor.
- Removal and installation labor, for scheduled and unscheduled removals.
- Support equipment and tools as specified in Allison technical manuals.
- Submittal of plan reports.

**ALLISON MODEL 250 SERVICE PROTECTION PLAN (cont'd)**

For the following coverage, you pay a monthly fee based on the hours flown in a given month multiplied by a specific dollar rate per engine flight hour.

SPB

**SUPPORT ELEMENTS**

- Spare Engine(s)
- Spare Parts
- Support Equipment & Tools
- Maintenance Training (Tuition)
- Technical Publications

**ALLISON OPERATOR**

- X
- X
- X
- X
- X

**LINE MAINTENANCE AND INSPECTIONS**

- Labor
- Part Replenishment Including Consumable Parts
- Shipment Cost of Engine Units

- X
- X
- X

**REPAIR, HSI, AND OH AT AMC**

- Labor
- Parts Replenishment - Including Consumable Parts
- Life Limited Parts Replenishment
- Parts Repair & Modification
- Shipment Cost of Engine Units

- X
- X
- X
- X
- X

**RECOMMENDED CEB'S**

- Parts - Including Consumable Parts
- Labor

- X
- X

Time for

GT11192-1 (4-95)B

# SERVICE RECORD ENGINE ASSEMBLY

Part I  
Page No. \_\_\_\_\_

Engine Serial Number CAE- 847088 Engine Model 250- C47B

INSTALLED				REMOVED			
Date	A/C S/N	Engine Time		Date	Engine Time		Reason
		Since OH	Total		Since OH	Total	
09-12-96	53067	NEW	0.0	MAR-18/97	NEW	139.7	OVSP
14 APR 97	53067	NEW	139.7	12/2/97	NEW	455.5	NP OVSP of 116.377 to 8 TO 99.2
1-26-98	53067	TSO: NEW CSO: NEW	IT: 455.5 TC: 602	11/19/05	NEW	1590.6	Mod of A/C
4-18-2006	53343	TSO: NEW CSO: NEW	TT: 1590.6 TC: 1809	JULY 2007 7-19-2007	NEW	TC: 2333 / 1862.8 IT	REPAIR FLIGHT TEST ENG. REQUEST AT XEROX OFFICE. AT BEEB HILL CENTER
14/02/2012	53435	NEW	1862.8	27/04/12	NEW	1938.9	Maintenance Convenience
28/04/12	XA-AUR	NEW	1938.9	4/07/12	NEW	1968.0	Maintenance Convenience
09/08/2012	53948	NEW	TC: 2219 1968.0	29/11/2012	NEW	2069.2	TOTAL CYCLES 2339
22/11/2013	53398	NEW	TC: 2339 2069.2	EM 08/14	NEW	CYT-2339 2069.2	RETURN TO RENTAL SHOP
MARCH 21 2014	54357	TSN	CYN: 2339 2069.2	MAY 8, 2014	NEW	2055.4	Return to Shop
7-16-2014	N357RB	TSN	CYN: 2453 2055.4	11-25-2015	TSN	CYN: 2568 2218.5	Rental Return
	53302						
	HC-B20						









GT-2786DT

# CEB MODIFICATION RECORD AND ENGINE ASSEMBLY

Part III  
Page No. 1

Engine Serial Number CAE- 847088 Engine Model 250-C47B

AD #	Applicable CEB #	Date		Method of Compliance	Recurring	Next Comp. Date		Signature and Certificate Number
		Hours	@ Comp.			Next Comp. @	Hrs	
				SEE ENCLOSED LIST				
	A-73-6010	10-26-96		Engine harness PN: 23065 805 installed	X			<i>[Signature]</i> BTRC CO APPR 1-86
	A-73-6011	11/19/96	4.0	MODIFICATION IAW SERVICE BULLETIN EMSA-73-4	X			<i>[Signature]</i> MMF-E19-101
	A-73-6012	11/19/96		MOD I/A/W S/B 74-1	X			MMF-E19-101
96-19-01		29 Sep 96		N/A This Engine				<i>[Signature]</i> BIHR300N
96-24-09		24 Nov 96		See Allison letter Complied with items				<i>[Signature]</i> BIHR300N
		7.5		A thru K	X			<i>[Signature]</i> BIHR300N
	73-6018	22DEC1998	455.5	REPLACE PERMANENT MAGNET ALTERNATOR				<i>[Signature]</i> DALLAS ARMORATIVE, INC.
	73-1352	DEC 1997		SEE FUEL PUMP BUS				<i>[Signature]</i> BIHR300N
		15-17-97		N/A ADD TECH INSTRUCTIONS	X			<i>[Signature]</i> BIHR300N
97-21-09	A-73-6015	7-19-97		PERFORMED REPLACEMENT OF ECU THRU	X			<i>[Signature]</i> BIHR300A
		31-5-2972						<i>[Signature]</i> BIHR300A

NOTIFIED IN  
ERRON



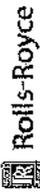
ALLISON ENGINE LIMITED

# CEB MODIFICATION RECORD AND ENGINE ASSEMBLY

Part III  
Page No. 2

Engine Serial Number CAE- 847088 Engine Model 250- C47B

AD #	Applicable CEB #	Date		Method of Compliance	Recurring	Next Comp. Date Next Comp. @ Hrs	Signature and Certificate Number
		Hours	@ Comp.				
98-10-03	73-6017	JUL. 9/98		CHANGED OUT ECU	X	N/A	<i>Michael A. Manning</i> B1H9300N
		714.9					
	A-73-6030	06-10-2003					
		1423.3					
	A-73-6040	06-10-2003					
		1423.3					
	A-72-6037	04-05-2004					
		1488.0					
	A-72-6048	04-05-2004					
		1488.0					
	A-72-6050	04-05-2004					
		1488.0					
2006-20-07	A-72-6054	JUL. 03/2007		AD 2006-20-07, para. (F), NO FAULTS. ZERO FAULTS.	X		<i>Michael A. Manning</i> AP 3056097 RHTZ
		1862.8					
2006-16-04		SEP. 28/2006		AD 2006-16-04 para. (F) & (I) NO SYSTEMS, NO FAULTS P/N ADT. ON TABLE 3 OF AD.	X		<i>Michael C. Moore</i> AP 3056087 RHTZ
		1651.4					



Rolls-Royce

# AD Note Compliance and CEB Modification Record

Engine Assembly

Part III  
Page No. 3

Engine Model 250-C47B

Engine Serial Number CAB-847088

AD #	Applicable CEB#	Date Hours @ Comp. 2010	Method of Compliance	OneTime	Recurring	Next Comp.		Signature and Certificate Number
						Date	hrs	
	CSL-A6012	15 DEC 2010	N1 SHAFTING INSPECTION					Raymond Ramsey MCR 27749941 37 MCR362K
	CEB-A-73- 6077 R2	6/24/2016 228.8	Spur Aded to gear shaft Retaining Ring	X		N/A		for Per MCR362K
	CEB-73-6044	4/24/2016 2278.8	INSPECTION Drive Splines	X		N/A		for Per MCR362K
	CEB-73-6052 R3	6/24/2016 2278.8	Recheck ECU overspeed Protection System Power Supply Design Improvement	X		N/A		for Per MCR362K

GT-2788DL (7/06)

# INSPECTION - MAINTENANCE - OVERHAUL RECORD ENGINE ASSEMBLY

GT-2784AT

Part IV  
Page No. 1

Engine Serial Number CAE-847088 Engine Model 250-C47B

Date	Engine Time		Remarks	Signature and Certificate No.	Organization
	Since OH	Total			
8-31-96	NEW	0.0	FUEL SYSTEM PRESERVED WITH MIL-0-6081 OIL.	<i>C. J. Cunningham</i>	ALLISON
09-25-96	NEW	0.0	FUEL SYSTEM DEPRESERVED	<i>[Signature]</i>	BHIC CO APPR
14 Dec 96	NEW	7.5	Replaced HMU S/NJGALM0177 with S/N JGALM0218 New		
			Replaced ECU S/N JG6ALK0155 with S/N JG6ALK0232 T.T 3.0		
22 Jan 97	NEW	48.0	Performed 1st 50HR. of Oper Insp. per TBL 607 1.B (10)	<i>Ken West</i>	B1HR300N
22 Feb 97	NEW	97.9	Performed 150HR. Insp per TBL 603	<i>Ken West</i>	B1HR300N
18 MAR-97	NEW	139.7	REMOVED ENGINE S/N 847088 FOR OVERSPEED INSP. 119.2% @ 55.8% TORQUE PER C47B ALLISON 4-M.	<i>Ken West</i>	B1HR300N
				<i>Dwight Mitchell</i>	B1HR300N

GT-2784AT

Engine Serial Number CAE-847088

Engine Model 250-C47B

Date	Engine Time		Remarks	Signature and Certificate No.	Organization
	Since OH	Total			
4/10/97	NEW	139.7	INSPECTED AND REPAIRED GEARBOX AND TURBINE FOR N2 OVERSPEED @ 119.2% AND	<i>[Signature]</i>	
	CSO: NEW	CSN: 187	OVERTORQUE @ 65.8%, INSPECTED AND REPAIRED COMPRESSOR FRONT SHROUD FOR RUB, TESTED. DETAILS ON FILE UNDER W/O TR0171.	<i>[Signature]</i>	DALLAS AIRMOTIVE, INC. YRRR491L
14 APR 97	NEW	139.7	Installed engine in Bell 407 S/N JGALM0218 from engine S/N 847082 & installed on S/N 847088 T.T 149.2 hrs. Note: ECU S/N JG6ALK0232 T.T 152.2 to Remain in A/C 53067. Performed engine service per Allison 250-C47B M.M and returned to service.	<i>[Signature]</i>	
**	**	**	****		B1HR300N
MAY 12, 97	NEW	171.9	PERFORMED 150 HR. INSP. I7A/W C47B ALLISON M.M. AND WAS FOUND TO BE AIRWORTHY.	<i>[Signature]</i>	BHTI
	CSO: NEW	CSN: 234		<i>[Signature]</i>	B1HR300N

INSPECTION - MAINTENANCE - OVERHAUL RECORD  
ENGINE ASSEMBLY



GT-2784A (5/95)

Part IV  
Page No. 3

Engine Serial Number CAE-847088 Engine Model 250-C47B

Date	Engine Time		Remarks	Signature and Certificate No.	Organization
	Since OH	Total			
JUL. 2, 97	NEW	286.1	PERFORMED 150 / 300 hr. insp.		
	CSO: NEW	CSN: 342	I/A/W C47B ALLISON M.M. AND		
			WAS FOUND TO BE AIRWORTHY.	<i>[Signature]</i>	BHR300N
07-19-97	NEW	297.2	REMOVED HMU S/N JGALM0218 & ECU S/N JG6ALK0232 AND INSTALLED		
	CSO: NEW	CSN: 373	HMU S/N JGALM0070 & ECU S/N JG5ALK0044 I/A/W C47B ALLISON		
			M.M. THIS COMPLETES THE INTENT OF ASB407-97-9. PERTINENT		
			DETAILS ON FILE AT BHTI C.R. 5 UNDER FILE NO 53067	<i>[Signature]</i>	BHTI
08-18-97	NEW	389.1	PERFORMED 150 HR. INSP. I/A/W C47B M.M. CHAP. 72 AND WAS		
	CSO: NEW	CSN: 438	FOUND TO BE IN AN AIRWORTHY CONDITION. REF: W/O #53067.	<i>[Signature]</i>	BHTI
11-23-97	NEW	452.1	PERFORMED TWELVE MONTHS RECORD REVIEW	<i>[Signature]</i>	BHTI
12/22/97	NEW	455.5	REMOVED ENGINE I/A/W ALLISON C47B M.M. DUE TO OVSP. COND. OF 116.37% @ 99.2% TORQUE.		
	CSO: NEW	CSN: 602		<i>[Signature]</i>	BHTI
					FOR P.H.I.



GT-2784A (5/95)

# INSPECTION - MAINTENANCE - OVERHAUL RECORD ENGINE ASSEMBLY

Part IV  
Page No. 4

Engine Serial Number CAE- 847088

Engine Model 250- C47B

Date	Engine Time		Remarks	Signature and Certificate No.	Organization
	Since OH	Total			
22 JAN 1998	NEW	455.5	INSPECTED AND REPAIRED FOR N2 OVERSPEED		
	CSO: NEW	TC: 602	OF 116.37% @ 99.2% TO I.A.W. MAINTENANCE		
			MANUAL #CSP22001, 1ST EDITION, INITIAL		
			ISSUE. TESTED AND PRESERVED I.A.W.		
			OVERHAUL MANUAL. DETAILS ON FILE UNDER		
			WORK ORDER #TRD258	<i>S.A. Johnson</i> DALLAS ARMOTIVE, INC. YRBB49H	DALLAS ARMOTIVE, INC. YRBB49H
JAN. 26 / 98	NEW	455.5	PERFORMED 150HR. ENGINE INST L/A/W ALLISON C47B M.M. AND	E.R. CHRISTIAN A&P 1965984	
	CSO: NEW	CSN: 602	FOUND TO BE IN AN AIRWORTHY COND. REF: P.H.I. DOC.#150C47.407 ALSO	600 R.P. H. I.	
JAN. 26 / 98	NEW	455.5	INSTALLED SERVICABLE ENGINE L/A/W BELL 407 M.M. AND FOUND		
	CSO: NEW	CSN: 602	TO BE AIRWORTHY. REF: P.H.I. ACFT. LOG BOOK ENTRY DATED		
			JAN. 26, 98 ACFT. HRS. 530.4.	E.R. CHRISTIAN A&P 1965	P. H. I.





GT-2784AT

# INSPECTION - MAINTENANCE - OVERHAUL RECORD ENGINE ASSEMBLY

Part IV  
Page No. 6

Engine Serial Number CAE-847088

Engine Model 250-C47B

Date	Engine Time		Remarks	Signature and Certificate No.	Organization
	Since OH	Total			
14 Oct 98	NEW	828.8	Replaced Igniter P/N 6899084	ELHR300N	B.H.T.I.
OCT. 15/98	NEW	848.3	REMOVED IGNITION UNIT P/N SL13010 S/N BY4450 & INSTALLED NEW IGNITION UNIT S/N BA 2256 DUE TO START PROBLEM ENGINE FOUND IN AN AIRWORTHY COND.	<i>W. J. O. M. M. M.</i> ELHR300N	BHTI
5 Nov 98	NEW	852.6 <del>926.8</del>	Installed new Igniter P/N 6899084 PERFORMED 150HR. ENG. INSP. I/A/W CHAP. 72, TEL. 603 ALLISON C47B M.M. PERFORMED <del>COMPRESSOR</del> WASH & POWER ASSURANCE CHECKS. FOUND TO BE IN AIRWORTHY CONDITION. DETAILS ON FILE UNDER WORK ORDER NO. 53067 DATED Dec. 11/98	<i>M. P. M. M. M.</i> ELHR300N	B.H.T.I.
DEC. 11/98	NEW	907.9	PERFORMED 150/300HR. ENG. INSP. I/A/W CHAP. 72, TEL. 603 & 604, ALLISON C47B M.M. PERFORMED 600 HR/6 MO. OIL/FILTER CHANGE. PERFORMED CHEMICAL COMPRESSOR WASH & POWER ASSURANCE CHECK AND FOUND TO BE WITHIN MFG. SPEC'S.	<i>M. P. M. M. M.</i> ELHR300N	B.H.T.I.
FEB. 26/99	NEW	991.7	DETAILS ON FILE UNDER WORK ORDER NO. 53067 DATED FEB. 26, 1999	<i>M. P. M. M. M.</i> ELHR300N	B.H.T.I.
	CSO: NEW	CSN: 1215	SEE ATTACHED ENGINE/AIRCRAFT HISTORY ACCOMPLISHED BY EAGLE COPTERS.	<i>M. P. M. M. M.</i> ELHR300N	B.H.T.I.
MAR. 24/07	NEW	1086.3		<i>M. P. M. M. M.</i> ELHR300N	1. M. S.

Section 1: Record of engine maintenance and elementary work

Date	Time since new	Time since overhaul	Total cycles	Details of task
------	----------------	---------------------	--------------	-----------------

April 28, 2005	1.4 / 1574.3	NA	6 / 1762	
April 29, 2005	1.6 / 1575.9	NA	8 / 1770	
May 6, 2005	0.6 / 1576.5	NA	2 / 1772	
May 7, 2005	3.5 / 1580.0	NA	3 / 1775	
June 24, 2005	1.3 / 1581.3	NA	1 / 1776	

Entries above transfer bed from journey log # 9 pages 427462 and 427463



INNOVATIVE HELICOPTER SOLUTIONS

BHT 407 C-FGDX Serial Number 53067 November 4, 2005 TAFT 1654.3 hrs  
 250-C47B S/N CAE-847088 IT-1581.3 Starts: 1775 Tq events: 14402

The following work has been performed at Eagle Copters/Maintenance Ltd. AMO 6-81 under Maintenance Schedule Approval # W1498  
 All pertinent details are kept on file at Eagle Copters Ltd under work order 42107

- Engine inspected for conformity and found to meet TC type certificate JE-19 Issue 5 & FAA type certificate E1GL Rev.21
- Bridging inspection performed to maintain aircraft on Eagle Copters maintenance schedule approval # W1498
- All Canadian and US airworthiness directives for the engine researched and complied with as required. Details entered in the appropriate technical logbook

- Inspections:
- Pre-flight inspection carried out IAW Allison 250-C47B OMM 72-00-00, P603 Table 601
  - Post Flight / 150 Hour inspection carried out IAW Allison 250-C47B OMM, 72-00-00, P601, Table 602 and Table 603
  - 300 Hour inspection/check carried out IAW 250C47B OMM, 72-00-00, P601, Table 604
  - 600 Hour / 6 month inspection carried out IAW 250C47B OMM, 72-00-00

I have conducted an inspection for conformance to the type of the flight/powerplant controls that were affected by the work accomplished.

The described maintenance has been performed in accordance with the applicable airworthiness requirements.

Signature 	ACA No. Eagle 15 6-81
Signature 	ACA No. Eagle 41 6-81

Signature	ACA No.	Date
-----------	---------	------

November 8, 2005	1581.3	NA	1776	Transport Canada export airworthiness certificate issued November 7, 2005.
				Aircraft de-registered at this time. Canadian logbooks closed and American logbooks re-opened under registration N417TX.

427464

AIRCRAFT MODEL <b>BHT 407</b>	SERIAL NO. <b>53067</b>	REGISTRATION NO. <b>C-FGDX</b>	OWNER <b>Eagle Copters Ltd</b>
----------------------------------	----------------------------	-----------------------------------	-----------------------------------

PILOT	DATE	TYPE OF FLIGHT	ACFT. HRS.		ENG. STARTS		TORQUE EVENTS	LANDINGS	POWER ASSURANCE	ENG. 1	ENG. 2
					ENG. 1	ENG. 2					
			1654.3						TORQUE		
			.						TOT/ITT		
			.						N1		
			.						N2		
			.						OAT		
			.						PA		
TOTAL FOR THE DAY:											

AIRCRAFT & ENGINE FLIGHT HRS / CYCLES / RIN	AIRCRAFT HOURS	ENG. HOURS ENG. 1 ENG. 2	ENG. CYCLES ENG. 1 ENG. 2	TORQUE EVENTS	LANDINGS	I CERTIFY THAT THE DAILY INSPECTION WAS COMPLETED ACCORDING TO THE MAINTENANCE MANUAL.
TOTALS BROUGHT FORWARD:	1654.3	.	1776	14402		
TOTALS FOR TODAY:	.	.	.	.		
CUMULATIVE TOTAL:	.	.	.	.		
NEXT SCHEDULED INSPECTION DUE:						
TYPE INSPECTION (50, 100, ETC.)						NAME & CERTIFICATE NO.
ANNUAL INSPECTION DUE DATE:						DATE:

- Entry below transcribed from Canadian log books

Date	Crew - Equipage	Journey / Route	Record of time - Fiche de temps	Other - Autre	Maintenance	Signature
1645.9			1756	14380		
1647.3	A. Reynolds		2/1762	2/14380	HELISERVICE C.M.A. B.S.A.C. N° 256	
1648.9	A. Reynolds		2/1770	2/14384	INSPECCION DE AERONAVES O.T. N° 13802 HORAS AV. 1654.3 HORAS MOT. 13802 A.D. B.W. 2/1770-01 D.A. 2204-02	
1649.5	A. Reynolds		2/1772	2/14388		
1653.0	F. Posada		2/1775	2/14401		
1654.3	Reynolds/F. Posada		2/1776	2/14402		

Entries above transcribed from Journey log #9 pages 427, 467 and 427, 463

**Aircraft history of Bell 407 S/N 53067**

- November 1995: Bell Helicopter Textron Canada manufactured the above noted aircraft.
- December 1995: FAA Standard certificate of airworthiness issued December 14, 1995. Registered in the United States N1187G. Owned and operated by Bell Helicopter Textron of Ft. Worth, Texas.
- October 1997: FAA Experimental, Research and Development Airworthiness Certificate issued October 7, 1997 at TAFT 458.8 hours.
- November 1997: FAA Standard certificate of airworthiness issued November 25, 1997 at 472.5 hours.
- November 1997: Operated by Petroleum Helicopters Inc of Lafayette, Louisiana from TAFT 472.5 to 595.4 hours under loan from Eagle Helicopter Textron.
- March 1999: Aircraft purchased by Servicios Aereos Aeroservi Limitada of Providencia, Chile March 24, 1999.
- April 1999: Export certificate of Airworthiness #E337285 issued April 23, 1999 at TAFT 1105.0 hours.
- May 1999: Aircraft registered in Chile CC-CPY by Servicios Aereos Aeroservi Limitada.
- November 2003: Registration changed to CC-PPM at TAFT 1512.8 hours. Operated by Francisco Posada.
- September 2006: Aircraft purchased by Eagle Copters Ltd, imported into Canada at TAFT 1654.3 hrs and registered C-FGDX.
- Controlled by: Colin Morgan, Technical Records Administrator Eagle Copters Maintenance Ltd.

Bell Helicopter model 407 S/N 53067  
De-registered from Chile at airframe time 1654.3  
Aircraft registered in Canada under registration C-FGDX  
Imported with Allison engine model 250-C47B  
S/N CAE-847088 TT: 1501.3, TC: 1776

Signature: *[Signature]*  
Eagle Copters Ltd

Work Order Number: 42107

Prepare A/C

**Squawk: 3.59**Discrepancy:

AD CF-2001-01R1 Bell 407 - Never-Exceed Speed Reduction DUE

Resolution:

Duplicate squawk see 3.14

**Squawk: 3.60**Discrepancy:

AD 2004-24-09 Fuel, nozzle screen contamination due

Paragraph (f) - Perform inspection within 150 hours

Paragraph (g) - clean and inspect entire fuel system if contamination found

Paragraph (h) - remove nozzle part number 6890917, 6899001 and 6852020 and replace with serviceable unit at next fuel nozzle overhaul or by June 30, 2006

Resolution:

Paragraph (f) - Fuel nozzle inspected - no contamination found

Paragraph (g) - No inspection required because fuel nozzle was not contaminated

Paragraph (h) - FUEL NOZZLE TO BE REPLACED AT NEXT OVERHAUL OR JUNE 30, 2006 WHICHEVER COMES FIRST

**Squawk: 3.61**Discrepancy:

AD 2004-24-04 Inspection of HMU PLA potentiometer

Paragraph (f) - perform inspection of the HMU PLA as per CEB-A-73-6030

Paragraph (g) - replace HMU if inspection result is unacceptable.

Paragraph (j) - terminating action - replace HMU

Resolution:

Paragraph (f) - not applicable paragraphs 2.B - 2.B.10 reference Group A part numbers only. Our part number is 23078032 part of CEB-A-73-6017 Group B effectivity.

Paragraph (g) - not required as inspection is not required

Paragraph (j) - Not required as our part number is not listed in the effectivity section of the AD. Our part number is 23078032 shown in Group B of the CEB.

**Squawk: 3.62**Discrepancy:

AD 98-10-03 Replacement of the main electrical harness and HMU due

Paragraph (a) - replace electrical harness p/n 23062796 with improved p/n 23065805 as per CEB-A-73-6010

Paragraph (b) - install new HMU and ECU as per CEB-A-73-6015

Paragraph (c) - remove "OVRSPD SYSTEM INOP" placard

Paragraph (d) - replace ECU within 45 days as per CEB-A-73-6017

Resolution:

Part A- found CEB-A-73-6010 c/w Harness PN: 23065805 installed

Part B- found CEB-A-73-6015 c/w 10-26-96

Part C- found c/w 7-19-97

Part D- found CEB-A-73-6017 c/w 07-09-98

**Squawk: 3.63**Discrepancy:

AD 82-24-05 Fuel control/power turbine governor assembly

Resolution:

Not applicable by type of fuel control system installed - 250-C47B engine has HMU and ECU not Bendix fuel control and power turbine governor

\*\*\*\*Maintenance Release in the Journey Log dated Nov 4, 2005 (TTAF 1654.3) is the signature for all ADs\*\*\*\*

# Inspection-Maintenance-Overhaul Record Engine Assembly

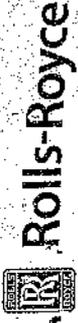


Engine Serial Number **CAE-847088**      Part IV      Page No. **7**      Engine Model **250-C47B**

Date	Engine Time		Remarks	Signature and Certificate No.	Organization
	Since OH	Total			
<p>INFORMATION FOR LATE ENTRY IN ROLLS ROYCE ENGINE LOG BOOK ENGINE 250-C47B SERIAL NUMBER CAE-847088 .....                      19-APR-06, ENGINE T.T.1590.6 TSO NEW, CYC 1809, CSO NEW. ENGINE INSTALLED IN ACFT MODEL 407, S/N 53343 PER ROLLS ROYCE C47B M.M. DETAILS ON FILE AT BHTI ELECTRONIC WORKBOOK FILE 407-53343.                      08-JUNE-06 ENGINE T.T. 1593.8 TSO NEW, CYC UNK, CSO NEW. PERFORMED 150 HR. INSPECTION CHAP.72-00-00, TABLE 603, ROLLS ROYCE C47B M.M. PERFORM OPERATIONAL &amp; LEAK CHECKS, POWER ASSURANCE CHECK AND FOUND TO BE WITHIN MANUFACTURES SPECS. DETAILS ON FILE AT BHTI ELECTRONIC WORKBOOK FILE 407-53343.                      07-JUNE-07 ENGINE T.T. 1838.8 TSO NEW, CYC UNK, CSO NEW. PERFORMED 600 HR./ 6 MO. ENGINE OIL CHANGE PER CHAP. 72-00-00, TBL.604, ROLLS ROYCE C47B M.M. PERFORMED LEAK CHECK. DETAILS ON FILE AT BHTI ELECTRONIC WORKBOOK FILE 407-53343.  <i>Kevin Green</i>      13-July-2007 FOR BHTI-XWORX                      Kevin Green A&amp;P/LA3077402</p>					
<p>13-JUL-07, ENGINE T.T.1862.8 TSO NEW, CYC 2033, CSO NEW. PERFORMED AD2006-20-07, PARA.(F). NO FAULTS AND ZERO FADEC INFORMATION BY ROLLS ROYCE REP. P. MALORY. AT 1651.4 HRS. FOUND COMPLIANCE OF AD2006-16-04, PARA.(F) &amp; (I) NO CONTAMINATION FOUND IN FUEL NOZZLE P/N 23077067, S/N AG64373, P/N NOT LISTED IN AD. ENGINE WAS DETERMINED TO BE IN A CONDITION FOR SAFE OPERATION. DETAILS ON FILE AT BHTI XWORX UNDER FWPB 407-53343.  <i>Kevin Green</i>      13-July-2007 FOR BHTI-XWORX                      Kevin Green A&amp;P/LA3077402</p>					
<p>18-JUL-2007, ENGINE T.T.1862.8 TSO NEW, CYC2033, CSO NEW. ENGINE REMOVED FROM MODEL 407, S/N 53343, REG. N91796 FOR 2000 HOUR INSPECTION OVERHAUL. 150 &amp; 300 HOUR INSPECTION DUE. INSTALLED UNSERVICABLE FUEL NOZZLE P/N 23077067-A, S/N VNAEB1778 FOR CONTAMINATION PREVENTION ONLY. <i>Michael C. Morris</i>                      MICHAEL MORRIS FOR BHTI-XWORX.</p>					

GT-2784A(7/03)

# Inspection-Maintenance-Overhaul Record Engine Assembly



Part IV

Page No. 8

Engine Model 250-

Engine Serial Number CAE- 849088

Date	Engine Time		Remarks	Signature and Certificate No.	Organization
	Since OH	Total			
20 JAN 2012	TSN: 1862.8	CSN: 2033	INSTALLED COMPRESSOR S/N: CAC-45668, TURBINE S/N: CAT-44363		
			PERFORMED 150/300 AND 2000 HOUR INSPECTIONS. FUNCTIONALLY TESTED. ALL WORK IAW CSP21001/CSP22001 SPECIFICATIONS. DETAILS ON FILE AT THIS REPAIR STATION UNDER WORK ORDER # 11578CE2-1.		
	SIGNATURE				
20 July 2012	TSN	1908.0	COMPLIED WITH 150/300 HOUR INSPECTION IAW CSP21001 OPERATION AND MAINTENANCE MANUAL ED. 2, REV. 14, DATED 01 SEPT. 2011. PERTINENT DETAILS ON FILE AT THIS REPAIR STATION UNDER WO 1253CE2.	<i>[Signature]</i>	McTurbine Inc
		CSN: 2919			
26 Sept 2012	TSN	2069.2	REPAIRED COMPRESSOR CAC-45668, GEARBOX CAG-47090, TURBINE CAT-44363, AND TESTED IAW CSP22001 OVERHAUL MANUAL 2 <sup>ND</sup> ED. 13 <sup>TH</sup> REV. PERTINENT DETAILS ON FILE AT THIS REPAIR STATION UNDER WO# 1253CE2-1.	<i>[Signature]</i>	McTurbine Inc
		CSN: 2339			

# AUTHORIZED RELEASE CERTIFICATE

FAA FORM 8130-3, AIRWORTHINESS APPROVAL TAG

1. Approving National Authority/Country:  
FAA/UNITED STATES

2.

3. Form Tracking Number:  
12532CE2

4. Organization Name and Address:  
MCTURBINE, INC. FAA CRS# MCWR362K  
401 JUNIOR BECK DRIVE  
Corpus Christi, TX. 78405 USA

5. Work Order/Contract/Invoice Number:  
12532CE22-1

6. Item:	7. Description:	8. Part Number:	9. Eligibility:	10. Quantity:	11. Serial/Part Number:	12. Status/Work:
1	ENGINE	23063392	N/A		CAF-847083	REPAIR

13. Remarks

REPAIRED COMPRESSOR CAC-45668, GEARBOX CAG-47090, TURBINE CAT-44363 AND TESTED IN ACCORDANCE WITH SEP22003 OVERHAUL MANUAL 2ND EDITION 13TH REVISION DATED SEPTEMBER 15, 2012.

TSN: 2069.2 CSN: 2339

14. Certifies the items identified above were manufactured in conformity to:

- Approved design data and are in a condition for safe operation.
- Non-approved design data specified in Block 13.

19.  14 CFR 43.16 Items as Service  Other regulation specified in Block 13

Certifies that the items specified in Block 13, the work identified in Block 12 and described in Block 13 was accomplished in accordance with Title 14, Code of Federal Regulations, part 43, and in respect to that work, the items are approved for return to service.

15. Authorized Signature:

20. Authorized Signature:

16. Approval/Authorization No.:

17. Name (Typed or printed):

18. Date (m/d/yy):

22. Name (Typed or Printed):

23. Date (m/d/yy):

21. Approval Certificate No.:

MCWR362K

SEPT 26 2013

LARRY REXIS

User/Installer Responsibility:

It is important to understand that the existence of this document alone does not automatically constitute authority to install the part/component/assembly.

Where the user/installer performs work in accordance with the national regulations of an airworthiness authority different than the airworthiness authority of the country specified in Block 1, it is essential that the user/installer ensures that his/her airworthiness authority accepts parts/components/assemblies from the airworthiness authority of the country specified in Block 1.

Statements in Block 14 and 19 do not constitute installation certification. In all cases, aircraft maintenance records must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft may be flown.

# ROLLS-ROYCE MODEL 250 SERIES IV DATA REDUCTION PROGRAM

## EDR 18606D - DATED NOVEMBER 07, 2012

MODEL => C47B

OCC PROBE TYPE => No Probe Correlation

UNITS => English (PSI)

**SERIAL NUMBERS**

ENGINE => CAE-847088

COMPRESSOR => CAC-45668

TURBINE => CAT-44363

GEARBOX => CAG-47090

FUEL CONTROL => OCC =>

MEMO NUMBER =>

ENGINE DISPENSATION =>

NOTES =>

**TEST SEQUENCE NUMBER** => RUN C

TEST TYPE => REPAIR

TEST DATE => 9/16/2013

TEST TIME => 8:05 AM

BY => Juan

TEST STAND => 3

NUMBER OF DATA POINTS => 4

FUEL LHV => 18,634.0 BTU/lbm

FUEL SPECIFIC GRAVITY => 0.787

**HIGH PRESSURE TURBINE FLOW AREAS (sq in)**

STATOR 1 => Default

ROTOR 1 => Default

STATOR 2 => Default

ROTOR 2 => Default

**LOW PRESSURE TURBINE FLOW AREAS (sq in)**

STATOR 3 => Default

ROTOR 3 => Default

STATOR 4 => Default

ROTOR 4 => Default

### INPUT DATA

AMBIENT TEMPERATURE (F)	83.35	78.1	77.69	77.63				
AMBIENT PRESSURE (psi(a))	14.76	14.76	14.76	14.76				
AVG EXH STATIC PRESSURE (psi(a))	14.6	14.6	14.59	14.57				
FUEL TEMPERATURE (F)	81.92	82.48	82.94	83.17				
TRUE FUEL FLOW (lbm/hr)	272.48	310.95	334.86	361.33				
GASIFIER SPEED, N1 (RPM)	48,029.85	49,412.52	50,292.14	50,986.24				
POWER TURBINE SPEED, N2 (RPM)	32,209.2	32,197.76	32,197.06	32,205.63				
OUTPUT SHAFT TORQUE (ft-lbf)	351.54	424.4	473.32	513.89				
TORQUE METER OIL PRESSURE (psi(g))	57.26	69.31	76.77	84.04				
GEARBOX CASE PRESSURE (psi(g))	1.41	7.	8.35	9.88				
AVG COMP INLET TEMP (F)	83.35	78.1	77.69	77.63				
AVG COMP INLET PRESS (psi(a))	14.63	14.64	14.63	14.62				
OCC TEMPERATURE (F)	586.99	614.9	633.21	647.81				
OCC PRESSURE (psi(a))	103.92	112.73	118.	123.13				
OBSERVED AIR FLOW (lbm/s)	0.	0.	0.	0.				
AVERAGE MGT (F)	1,131.15	1,202.79	1,252.13	1,296.03				

### CALCULATED DATA

TMOP OUTPUT SHAFT TORQUE (ft-lbf)	351.	424.88	470.61	515.16				
TMOP OUTPUT SHAFT POWER (hp)	422.39	511.25	566.26	620.04				
OBSERVED OUTPUT SHAFT POWER (hp)	423.04	510.67	569.53	618.51				

COMP DISCHARGE PRESSURE (psi(g))  
COMPRESSOR PRESSURE RATIO

7.1	7.7	8.07	8.42
-----	-----	------	------

**CORRECTED DATA**

CORRECTED FUEL FLOW (lbm/hr)	268.47	309.46	333.7	360.35
CORRECTED OUTPUT SHAFT POWER (hp)	415.5	504.74	563.73	612.89
CORRECTED SFC (lbm/hp-hr)	0.64854	0.6131	0.59195	0.58795
CORRECTED AIRFLOW (lbm/sec)	5.116	5.39	5.564	5.725
THETA CORRECTED GASIFIER SPEED (RPM)	46.941	48.527	49.410	50.075
CORRECTED MGT (thermocouple) (F)	1,058.82	1,143.67	1,193.21	1,238.3
CORRECTED MGT (fuel/air) (F)	1,091.32	1,175.15	1,220.04	1,271.54
MGT PATTERN [MGT/c - MGT/a] (F)	-32.69	-31.48	-26.82	-35.24
CORRECTED COMP DISCHARGE TEMP (F)	541.58	578.22	596.9	611.41
CORRECTED COMP DISCHARGE PRESS (psi(a))	104.67	113.46	118.83	124.06
COMPRESSOR EFFICIENCY (%)	79.47%	77.74%	77.23%	77.22%
LP TURBINE EFFICIENCY (%)	85.99%	86.68%	87.31%	85.96%
HP TURBINE EFFICIENCY (%)	87.06%	87.79%	88.03%	87.54%
LP TURBINE FLOW CAPACITY (lbm/sec)	4.431	4.431	4.431	4.431
HP TURBINE FLOW CAPACITY (lbm/sec)	1.485	1.485	1.485	1.485

**PREDICTED DATA**

TAKEOFF	MAX. CONT	CRUISE A	CRUISE B
SPEC MGT (F)	1267	1181	1114
SPEC OUTPUT SHAFT POWER (hp)	650	540	450
SPEC SFC (lbm/hp-hr)	0.581	0.591	0.643
PRED SHAFT PWR AT SPEC MGT (hp)	651	548	473
PRED SFC (lbm/hp-hr)	0.582	0.588	0.622
PERCENT DELTA FROM SPEC PWR (%)	0.2%	0.8%	1.5%
PERCENT DELTA FROM SPEC SFC (%)	0.2%	-0.5%	-1.3%
TORQUE METER OIL PRESSURE CALIBRATION (hp)	88.10	650	650
TORQUE METER OIL PRESSURE P.TS SPEC (psi(g))	88.20	psi(g)	psi(g)
		+-	+-
		1.76	1.76

**SECOND ORDER POLYNOMIAL CURVEFIT**

INTERCEPT [C]	1ST COEFF [B]	2ND COEFF [A]
-48.33087158	-0.145752907	0.00054959
435.5577393	-0.725837529	0.000537587
141.0422211	0.211260349	0.000237168
-0.258009225	0.135936833	0

**PROGRAM MESSAGES**

*Test Accepted 9/26/2003*

MGT  
-35  
0.4



# AUTHORIZED RELEASE CERTIFICATE

FAA FORM 8130-3, AIRWORTHINESS APPROVAL TAG

<p>1. Approving National Aviation Authority/Country: FAA/UNITED STATES</p>	<p>2. Form Tracking Number: 12697CE2</p>		
<p>4. Organization Name and Address: McTurbine Inc. FAA CRS # MCWR362K 401 Junior Beck Drive Corpus Christi, Texas 78405 USA</p>	<p>5. Work Order/Contract/Invoice Number: 12697CE2</p>		
<p>6. Item: 1</p>	<p>7. Description: ENGINE</p>	<p>8. Part Number: 23063392</p>	<p>9. Quantity: 1 EACH</p>
<p>12. Remarks</p>	<p>10. Serial Number: CAF-847088</p>	<p>11. Status/Work: INSPECTED</p>	

**POST RENTAL INSPECTION COMPLIED WITH IN ACCORDANCE WITH CSP21001 OPERATION AND MAINTENANCE MANUAL 2ND EDITION, 16TH REVISION, DATED SEPTEMBER 1, 2013**

TSN: 2069.2 TSO: TSN CSN: 2339

<p>13a. Authorized Signature: <i>Larry Reyes</i></p>	<p>14a. Approval/Certificate No.: MCWR362K</p>
<p>13b. Name (Typed/Printed): LARRY REYES</p>	<p>14b. Date (dd/mm/yyyy): 3/19/2014</p>

14c. Other regulation specified in Block 12: \_\_\_\_\_

14d. Other regulation specified in Block 12: \_\_\_\_\_

14e. Other regulation specified in Block 12: \_\_\_\_\_

14f. Other regulation specified in Block 12: \_\_\_\_\_

14g. Other regulation specified in Block 12: \_\_\_\_\_

14h. Other regulation specified in Block 12: \_\_\_\_\_

14i. Other regulation specified in Block 12: \_\_\_\_\_

14j. Other regulation specified in Block 12: \_\_\_\_\_

14k. Other regulation specified in Block 12: \_\_\_\_\_

14l. Other regulation specified in Block 12: \_\_\_\_\_

14m. Other regulation specified in Block 12: \_\_\_\_\_

14n. Other regulation specified in Block 12: \_\_\_\_\_

14o. Other regulation specified in Block 12: \_\_\_\_\_

14p. Other regulation specified in Block 12: \_\_\_\_\_

14q. Other regulation specified in Block 12: \_\_\_\_\_

14r. Other regulation specified in Block 12: \_\_\_\_\_

14s. Other regulation specified in Block 12: \_\_\_\_\_

14t. Other regulation specified in Block 12: \_\_\_\_\_

14u. Other regulation specified in Block 12: \_\_\_\_\_

14v. Other regulation specified in Block 12: \_\_\_\_\_

14w. Other regulation specified in Block 12: \_\_\_\_\_

14x. Other regulation specified in Block 12: \_\_\_\_\_

14y. Other regulation specified in Block 12: \_\_\_\_\_

14z. Other regulation specified in Block 12: \_\_\_\_\_

It is important to understand that the existence of this document alone does not automatically constitute authority to install the aircraft engine/propeller/article. Where the user/installer performs work in accordance with the national regulations of an airworthiness authority different than the airworthiness authority of the country specified in Block 1, it is essential that the user/installer ensures that his/her airworthiness authority accepts aircraft engine(s)/propeller(s)/article(s) from the airworthiness authority of the country specified in Block 1.

Statements in Block 13a and 14a do not constitute installation certification. In all cases, aircraft maintenance records must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft may be flown.

# ROLLS-ROYCE MODEL 250 SERIES IV DATA REDUCTION PROGRAM

## EDR 18606D - DATED NOVEMBER 07, 2012

MODEL =>

OCC PROBE TYPE =>

UNITS =>

**SERIAL NUMBERS**

ENGINE => CAE-647088

COMPRESSOR => CAC-45688

TURBINE => CAT-44363

GEARBOX => CAG-47090

FUEL CONTROL => JGALM1139

OCC =>

MEMO NUMBER =>

ENGINE DISPENSATION =>

TEST SEQUENCE NUMBER => RUIN A

TEST TYPE => FUNCTIONAL

TEST DATE => 2/14/2014

TEST TIME => 1:28 PM

BY => Juan

TEST STAND => 3

NUMBER OF DATA POINTS => 4

FUEL LHV => 18,634.0 BTU/lbm

FUEL SPECIFIC GRAVITY => 0.794

NOTES => *Test Accepted*

MGT  
33  
3A

**HIGH PRESSURE TURBINE FLOW AREAS (sq in)**

STATOR 1 => Default

ROTOR 1 => Default

STATOR 2 => Default

ROTOR 2 => Default

**LOW PRESSURE TURBINE FLOW AREAS (sq in)**

STATOR 3 => Default

ROTOR 3 => Default

STATOR 4 => Default

ROTOR 4 => Default

**INPUT DATA**

AMBIENT TEMPERATURE (F)	76.15	75.77	76.32	77.22				
AMBIENT PRESSURE (psi(a))	14.73	14.73	14.73	14.73				
AVG EXH STATIC PRESSURE (psi(a))	14.67	14.66	14.65	14.63				
FUEL TEMPERATURE (F)	78.8	78.52	78.24	78.11				
TRUE FUEL FLOW (lbm/hr)	285.12	315.85	340.11	364.05				
GASIFIER SPEED, N1 (RPM)	48,126.28	49,288.83	50,192.65	50,888.63				
POWER TURBINE SPEED, N2 (RPM)	32,191.22	32,197.63	32,190.79	32,187.7				
OUTPUT SHAFT TORQUE (ft-lbf)	393.73	428.88	488.83	516.73				
TORQUE METER OIL PRESSURE (psi(g))	59.75	70.05	76.56	83.74				
GEARBOX CASE PRESSURE (psi(g))	13.15	12.15	17.97	19.51				
AVG COMP INLET TEMP (F)	76.15	75.77	76.32	77.22				
AVG COMP INLET PRESS (psi(a))	14.66	14.67	14.66	14.66				
OCC TEMPERATURE (F)	586.38	611.25	630.83	646.82				
OCC PRESSURE (psi(a))	106.29	113.63	118.34	123.17				
OBSERVED AIR FLOW (lbm/s)	0.	0.	0.	0.				
AVERAGE MGT (F)	1,137.59	1,200.64	1,252.94	1,295.14				

**CALCULATED DATA**

TMOP OUTPUT SHAFT TORQUE (ft-lbf)	366.27	429.41	469.27	513.31				
TMOP OUTPUT SHAFT POWER (hp)	440.64	516.7	564.55	617.48				
OBSERVED OUTPUT SHAFT POWER (hp)	437.58	516.07	564.01	621.58				

**CORRECTED DATA**

CORRECTED FUEL FLOW (lbm/hr)	283.59	314.29	338.53	362.16		
CORRECTED OUTPUT SHAFT POWER (hp)	432.58	510.36	538.21	614.82		
CORRECTED SFC (lbm/hp-hr)	0.65557	0.61578	0.60648	0.58994		
CORRECTED AIRFLOW (lbm/sec)	5.147	5.4	5.54	5.696		
THETA CORRECTED GASIFIER SPEED (RPM)	47.350	48.511	49.375	49.988		
CORRECTED MGT (thermocouple) (F)	1,085.25	1,148.13	1,197.88	1,236.55		
CORRECTED MGT (fuel/air) (F)	1,133.96	1,188.83	1,239.41	1,282.14		
MGT PATTERN [MGT/c - MGT/d] (F)	-48.71	-40.7	-41.54	-45.6		
CORRECTED COMP DISCHARGE TEMP (F)	553.97	578.98	597.14	611.11		
CORRECTED COMP DISCHARGE PRESS (psia)	106.73	114.05	118.85	123.73		
COMPRESSOR EFFICIENCY (%)	78.43%	77.88%	77.20%	77.13%		
LP TURBINE EFFICIENCY (%)	84.71%	86.21%	85.67%	86.23%		
HP TURBINE EFFICIENCY (%)	86.76%	87.30%	87.31%	87.11%		
LP TURBINE FLOW CAPACITY (lbm/sec)	4.431	4.431	4.431	4.431		
HP TURBINE FLOW CAPACITY (lbm/sec)	1.485	1.485	1.485	1.485		

**PREDICTED DATA**

TAKEOFF	MAX. CONT	CRUISE A	CRUISE B
1267	1229	1181	1114
650	600	540	450
0.581	0.591	0.607	0.643
651	603	544	466
0.584	0.592	0.607	0.637
0.2%	0.5%	0.7%	3.6%
0.5%	0.2%	0.0%	-0.9%
87.60	(psl(g))	650	(hp)
88.20	(psl(g))	+/-	1.76

TORQUE METER OIL PRESSURE CALIBRATION  
TORQUE METER OIL PRESSURE PTS SPEC

PERCENT DELTA FROM SPEC PWR (%)  
PERCENT DELTA FROM SPEC SFC (%)  
CORR SHAFT PWR AT SPEC MGT (hp)  
PRED SFC (lbm/hp-hr)

**PROGRAM MESSAGES**

SECOND ORDER POLYNOMIAL CURVEFIT

INTERCEPT [C]	1ST COEFF [B]	2ND COEFF [A]
-210.681073	0.080421284	0.000473127
390.4343282	-0.636250556	0.000495743
139.1255188	0.261096179	0.000166663
2.568336487	0.130807012	0

# Inspection -Maintenance-Overhaul Record Engine Assembly



Part IV 9  
 Part No. 9  
 Engine Model 250-C47B

Engine Serial Number CAE- 847088

Date	Engine Time		Remarks	Signature and Certificate No.	Organization
	Since OH	Total			
3/19/2014	TSN 2069.2		POST RENTAL INSPECTION COMPLIED WITH IAW CSP21001 OPERATION AND MAINTENANCE MANUAL 2 <sup>ND</sup> ED. 16 <sup>TH</sup> REV. PERTINENT DETAILS ON FILE AT THIS REPAIR STATION UNDER WO# 12697CE2.	<i>Harry Regan</i> MWR362K	McTurbin Inc.
			DATE: MARCH 21, 2014		
			AIRCRAFT MODEL BELL 407 REG. NUMBER N357RB AIRCRAFT S/N 54957 AIRCRAFT TOTAL TIME 933.8 HOURS		
			ENGINE MODEL 250-C47B ENGINE S/N CAE-848456 (REMOVED FROM AIRCRAFT) ENGINE S/N CAE-847088 (INSTALLED IN AIRCRAFT)		
			<b>TOTAL RINS AND CYCLES ON AIRCRAFT AT 933.8 HOURS, RINS 1242 CYCLES 1127</b> 1) INSTALLED RENTAL ENGINE S/N CAE 847088 WITH A TOTAL TIME SINCE NEW OF 2069.2 HOURS AND TOTAL CYCLES SINCE NEW OF 2339. ALL WORK PERFORMED IN ACCORDANCE WITH ROLLS ROYCE 250-C47B OPERATION AND MAINTENANCE MAUAL AND BELL 407-MM MAINTENANCE MANUAL. COMPLIED WITH ROLLS ROYCE CEB-A-6059 (INSTALLATION OF ADAPTER ON FEDEC HARNESS) PERFORMED POWER ASSURANCE CHECK at 24 degs, alt 500, a/s 100 knots, tq 64%, ng 93.9, mgt. 61.5 margin of Plus 35 degs. C POWER CHECK WITH GARMIN +33 DEGS 10.2 % MARGIN AIRCRAFT RAN UP LEAKED CHECKED AND OPS CHECKED. AIRCRAFT RELEASE FOR SERVICE FOR THE WORKED PERFORMED ABOVE MARCH 21, 2014 KENNETH BECK A&P1863420 <i>Kenneth Beck</i>		

GT-2784AT (1/05)

# Inspection - Maintenance-Overhaul Record

## Engine Assembly



Part IV

Part No. 10  
 Engine Model 250- C47B

Engine Serial Number CAE- 847088

Date	Engine Time		Remarks	Signature and Certificate No.	Organization
	Since OH	Total			
			April 8, 2014		
			Aircraft Model: Bell 407 Reg. Number: N357PB Aircraft S/N: 54357 Aircraft TT: 971.7	Engine Model: 250-C47B Engine S/N: CAE-847088	
			Complied with 50 hour CEB-A-73-6059 engine, fuel and control- overspeed adapter check. Removed adapter and performed to shutdowns using the overspeed shutdown button.		
				Daniel Kane A&P2845143	
			April 29, 2014		
			Aircraft Model: Bell 407 Reg. Number: N357RB Aircraft S/N: 54321 Aircraft TT: 1012.7	Engine Model: 250-C47B Engine S/N: CAE-847088 Engine TT: 2148.1	
			Complied with CEB-A-73-6059, Engine, fuel and control- overspeed adapter, 50-hour inspection-1AW Para. 2C.		
				Daniel Kane A&P2845143	

GT-2784AT (1/05)

# AUTHORIZED RELEASE CERTIFICATE

FAA FORM 8130-3, AIRWORTHINESS APPROVAL TAG

<b>1. Approving National Aviation Authority/Country:</b> FAA-UNITED STATES		<b>3. Form Tracking Number:</b> 12740CE2	
<b>4. Organization Name and Address:</b> McTurbine Inc. FAA CRS # MCWR362K 401 Junior Beck Drive Corpus Christi, Texas 78405 USA		<b>5. Work Order/Contract/Invoice Number:</b> 12740CE2	
<b>6. Item:</b> 1	<b>7. Description:</b> ENGINE	<b>9. Quantity:</b> 1 EACH	<b>10. Serial Number:</b> CAE-847088
<b>8. Part Number:</b> 23063392		<b>11. Status/Work:</b> INSPECTED	
<b>12. Remarks:</b> COMPLIED WITH 150 / 300 HOUR POST RENTAL INSPECTION IN ACCORDANCE WITH CSP21001 OPERATION AND MAINTENANCE MANUAL 2ND EDITION 16TH REVISION DATED SEPTEMBER 1, 2013. REQUIRES POWER ASSURANCE CHECK UPON INSTALLATION.  TSN: 2155.4 CSN: 2453			
14a. <input checked="" type="checkbox"/> 14 CFR 43.9 Return to Service <input type="checkbox"/> Other regulation specified in Block 12 Certifies that unless otherwise specified in Block 12, the work identified in Block 11 and described in Block 12 was accomplished in accordance with Title 14, Code of Federal Regulations, part 43 and in respect to that work, the items are approved for return to service.			
<b>14b. Authorized Signature:</b> 		<b>14c. Approval/Certificate No.:</b> MCWR362K	
<b>14d. Name (Typed or Printed):</b> LARRY REYES		<b>14e. Date (dd/mm/yyyy):</b> 20 JUN 2014	
User/Installer Responsibilities			
It is important to understand that the existence of this document alone does not automatically constitute authority to install the aircraft engine/propeller/article. Where the user/installer performs work in accordance with the national regulations of an airworthiness authority different than the airworthiness authority of the country specified in Block 1, it is essential that the user/installer ensures that his/her airworthiness authority accepts aircraft engine(s)/propeller(s) from the airworthiness authority of the country specified in Block 1.			
Statements in Block 13a and 14a do not constitute installation certification. In all cases, aircraft maintenance records must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft may be flown.			



# Inspection -Maintenance-Overhaul Record Engine Assembly



Part IV  
Part No. 13

Engine Serial Number CAE- 847088 Engine Model 250-C47B

Date	Engine Time		Remarks	Signature and Certificate No.	Organization																									
	Since OH	Total																												
		2278.8	<p style="text-align: center;">AEROTRANSPORTS INSULARES S.A. AV. Galo Plaza Lasso N58-57 y Leonardo Murialdo</p> <p style="text-align: center;"><b>AEROLINEA</b></p> <p style="text-align: center;"><u>MDU / 28 / 2005</u></p> <p>Aircraft Model: Bell 407 Reg. Number: HC-BZO Aircraft S/N: 53002 Aircraft total Times: <u>3769.8</u> hours</p> <p>Removed rental engine S/N: CAE-847088 with:</p> <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th>DESCRIPTION</th> <th>P/N</th> <th>S/N</th> <th>TSN</th> <th>TSO</th> </tr> </thead> <tbody> <tr> <td>Engine</td> <td>2306392</td> <td>CAE-847088</td> <td></td> <td></td> </tr> <tr> <td>Compressor Assy.</td> <td>2306593</td> <td>CAC-45668</td> <td></td> <td></td> </tr> <tr> <td>Gear Box Assy.</td> <td>2306395</td> <td>CAG-47090</td> <td></td> <td></td> </tr> <tr> <td>Turbine Assy.</td> <td>2306354</td> <td>CAT-44363</td> <td></td> <td></td> </tr> </tbody> </table> <p>All work performed in accordance with Rolls Royce 250-C47B operation and maintenance manual part 407/MM maintenance manual</p> <p style="text-align: right;"><i>[Signature]</i> Date: <u>28/05/05</u> 1445 NNY</p>	DESCRIPTION	P/N	S/N	TSN	TSO	Engine	2306392	CAE-847088			Compressor Assy.	2306593	CAC-45668			Gear Box Assy.	2306395	CAG-47090			Turbine Assy.	2306354	CAT-44363				
DESCRIPTION	P/N	S/N		TSN	TSO																									
Engine	2306392	CAE-847088																												
Compressor Assy.	2306593	CAC-45668																												
Gear Box Assy.	2306395	CAG-47090																												
Turbine Assy.	2306354	CAT-44363																												
		2569																												

# AUTHORIZED RELEASE CERTIFICATE

FAA FORM 8130-3, AIRWORTHINESS APPROVAL TAG

<p>1. Approving National Aviation Authority/Country: FAA/UNITED STATES</p>	<p>2. Organization Name and Address: McTurbine Inc. FAA CRS # MCWR362K 401 Junior Beck Drive Corpus Christi, Texas 78405 USA</p>	<p>3. Form Tracking Number: 13062CE2</p>	<p>4. Work Order/Contract/Invoice Number: 13062CE2</p>
<p>6. Item: 1</p>	<p>7. Description: ENGINE</p>	<p>8. Part Number: 23063392</p>	<p>9. Quantity: 1 EACH</p>
<p>10. Serial Number: CAE-847088</p>		<p>11. Status/Work: REPAIRED</p>	
<p>12. Remarks:   REPAIRED TURBINE CAY-44363, INSPECTED GEARBOX CAG-47090, REPAIRED COMPRESSOR CAC-45668. COMPLIED WITH 150/300 HOUR INSPECTION AS APPLICABLE TO THE ENGINE IN ACCORDANCE WITH CSF21001 OPERATION AND MAINTENANCE MANUAL 2ND EDITION 18TH REVISION DATED SEPTEMBER 1, 2015 PERTINENT DETAILS ON FILE AT THIS REPAIR STATION UNDER WO# 13062CE2</p>			
<p>TSN: 22789 CSN: 2568</p>			
<p>13a. <input checked="" type="checkbox"/> 14 CFR 43.9 Return to Service <input type="checkbox"/> Other regulation specified in Block 12</p> <p>Certifies that unless otherwise specified in Block 12, the work identified in Block 11 and described in Block 12 was accomplished in accordance with Title 14 Code of Federal Regulations, part 43 and in respect to that work, the items are approved for return to service.</p>			
<p>13b. Authorized Signature: <i>Larry Reyes</i></p>		<p>13c. Approval/Certificate No.: MCWR362K</p>	
<p>13d. Name (Typed or Printed): LARRY REYES</p>		<p>13e. Date (dd/mm/yyyy): 24 JUN 2016</p>	
<p>14. User/Installer Responsibilities</p>			
<p>It is important to understand that the creation of this document does not automatically constitute authority to install the aircraft engine/propeller/aircraft. Where the user/installer performs work in accordance with the national regulations of an airworthiness authority different than the airworthiness authority of the country specified in Block 1, it is essential that the user/installer ensure that his/her airworthiness authority accepts aircraft engine(s)/propeller(s)/aircraft engine(s) from the airworthiness authority of the country specified in Block 1.</p> <p>Statements in Block 12a and 12b do not constitute installation certification. In all cases, aircraft maintenance records must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft may be flown.</p>			

1. Approving Civil Aviation Authority Country: 2.

FAA/UNITED STATES

# AUTHORIZED RELEASE CERTIFICATE

FAA Form 8130-3, AIRWORTHINESS APPROVAL TAG

Premier Turbines  
3551 Domphan Drive  
Neosho, MO 64850

3. Form Tracking Number:  
**PTNRR - 25495**

4. Organization Name and Address:



Premier Turbines  
3551 Domphan Drive  
Neosho, MO 64850

5. Work Order/Contract Invoice Number:  
**RPRR43059**

6. Item: 7. Description:

1 ENGINE ASSEMBLY

8. Part Number:  
**23063392**

Certificate No. **YD05530K**

9. Quantity: 10. Serial Number:  
**CAE 844088**

11. Status/Work:  
**TESTED**

12. Remarks

TESTED ENGINE ASSEMBLY ONLY WITH REFERENCE TO CSP21001 OMM Edition: 2 Revision: 18 Dated: September 11, 2015 (including FR ESR 18-72-1 dated up to April 18, 2016).

Details are on file at this Repair Station under sales order referenced in block 5.  
TSN: **2278.9** TSO: **TSN** CSN: **2568** CSO: **CSN**

13a. Certifies the items identified above were manufactured in conformity to:  
 Approved design data and technical condition for safe operation.  
 Non-approved design data specified in Block 12.

13b. Authorized Signature:

13c. Approval/Authorization No.:

13d. Name (typed or printed):

13e. Date:

14a.  IACR 43.9 Return to Service.  Other regulation specified in Block 12  
Certifies that unless otherwise specified in Block 12, the work identified in Block 11 and described in Block 12 was accomplished in accordance with Title 14, Code of Federal Regulations, part 43 and in respect to that work, the items are approved for return to service.

14b. Authorized Signature:



14c. Approval/Certificate Number:  
**DPT 136**

14d. Name (typed or printed):

**Jim Heligo**

14e. Date (dd/mm/yyyy):  
**23/Jan/2016**

### User/Installer Responsibilities

It is important to understand that the existence of this document alone does not automatically constitute authority to install the aircraft engine/propeller/article. Where the user/installer works in accordance with the national regulations of an airworthiness authority different than the airworthiness authority of the country specified in Block 1, it is essential that the user/installer ensures that his/her airworthiness authority accepts aircraft engine(s)/propeller(s)/article(s) from the airworthiness authority of the country specified in Block 1.

Statements in blocks 13a and 14a do not constitute installation certification. In all cases, the aircraft maintenance record must contain an installation certification issued in accordance with the national regulation by the user/installer before the aircraft may be flown.

\* Installer must cross check eligibility with applicable technical data.

Engine Model	250-C47B	Compressor SN	CAC45668	Accel:	X	Cruise B	1131	Cruise A	1203	Max Cont	1253	Takeoff	1
Manufacturer	Rolls Royce	Gearbox SN	CAG47090	BV Chk:	X	PRED SHP @ SPEC MG	466		549		607		
Serial Number	CAE847088	Turbine SN	CAT44363	AI Chk:	X	SPEC SHAFT PWR	450		540		600		
Work Order	RPR43059	Fuel Control SN	JGALM1139	Preserved:	X	% DELTA FROM SPEC	3.6		1.6		1.2		
Entry Date	6/23/2016 9:20:31 AM	Governor SN	NA	Comment:	X	Predicted SFC	0.639		0.610		0.595		0.1
Customer	MCTURBINE	Fuel Temp	74	# Starts:		SPEC SFC	0.642		0.607		0.591		0.1
Operator 1	B.EBBINGHAUS	SG at Fuel Temp	0.796	Coastdn:		% DELTA FROM SPEC	-0.5		0.6		0.7		
Operator 2	D.NEAL	LHV (BTU/LB)	18628	Orifice:	-3								
Run Number	1	Engine TT	1000										
Oil Flow in GPH CONSUMPTION	=0.0 GPH												
Run Comments	O/H TEST (TEST ONLY)												
Date	6/23/2016	6/23/2016	6/23/2016	6/23/2016	6/23/2016	6/23/2016	6/23/2016	6/23/2016	6/23/2016	6/23/2016	6/23/2016	6/23/2016	6/23/2016
Time	9:51:43 AM	10:01:06 AM	10:04:54 AM	10:07:07 AM	10:12:00 AM	10:14:00 AM	10:20:47 AM	10:28:46 AM	10:48:57 AM	10:49:03 AM	10:49:03 AM	10:49:03 AM	10:49:03 AM
Setting	Start To Idle	Vib/Noise/Bleed	Seal Run In	Idle To Takeoff	Anti Ice Off	Anti Ice On	Sensor Check	Manual Mode/E	Start Oil Consu	1st Power F			
N1 RPM	RPM	32304	40854	48097	52550	60238	50478	46949	52715	46682	46682	46682	46682
N1 PCT	%	63.3	80.1	96.3	103.0	98.5	99.0	92.1	103.4	92.1	92.1	92.1	92.1
N1 RPM Corrected	RPM	9999	39892	47923	51287	49050	49273	45765	51400	43780	43780	43780	43780
N2 RPM	RPM	21246	32171	32181	32196	32191	32188	32190	32181	32191	32191	32191	32191
N2 PCT	%	66.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0
Dyno Torque	FT LBS	20.2	74.8	374.3	556.9	430.9	481.2	275.9	563.9	275.8	275.8	275.8	275.8
Lebow Torque	FT LBS	29.1	75.7	378.2	551.7	427.8	428.1	274.6	560.7	275.4	275.4	275.4	275.4
Dyno RPM	RPM	4182	6320	6333	6334	6394	6333	6335	6332	6334	6334	6334	6334
Dyno HP	HP	9999.0	39.8	448.8	653.8	514.6	515.0	330.4	674.3	331.3	331.3	331.3	331.3
Engine Torquemeter	PSIG	5.7	12.1	18.5	18.5	18.7	18.7	14.9	19.0	14.7	14.7	14.7	14.7
HR Corrected	HP	9999.0	30.2	482.9	682.9	634.7	595.0	340.5	701.2	341.2	341.2	341.2	341.2
Exel Temp	F	79.0	79.0	80.0	81.0	83.0	84.0	87.0	91.0	87.0	87.0	87.0	87.0
Wt Observed	PPH	104	145.7	288.6	361.7	316.7	324.1	234.2	392.1	234.5	234.5	234.5	234.5
Wt Corrected	PPH	9999.0	140.3	296.2	400.9	330.9	335.5	241.5	405.1	241.6	241.6	241.6	241.6
SFC Corrected	LBS/H PRR	9999.0000	1.6440	3.6442	0.6810	0.6189	0.6270	0.7091	0.5777	0.7079	0.7079	0.7079	0.7079
Fuel In Pts	PSIG	12.8	13.3	13.8	13.3	13.2	13.2	18.1	12.8	12.9	12.9	12.9	12.9
Fuel Diff Pts	PSIG	-3.41	-3.41	-3.41	-3.41	-3.41	-3.41	-3.41	-3.41	-3.41	-3.41	-3.41	-3.41
CIP	HGA	28.54	28.51	28.47	28.46	28.46	28.46	28.47	28.44	28.47	28.47	28.47	28.47
Exhaust Static Pts	HGA	28.56	28.56	28.55	28.54	28.54	28.54	28.53	28.54	28.53	28.54	28.54	28.54
Exo	HGA	28.57	28.57	28.57	28.57	28.57	28.57	28.56	28.56	28.56	28.56	28.56	28.56
CIT 1	F	84.6	85.8	86.1	85.1	84.9	84.9	85.2	86.0	87.1	87.1	87.1	87.1
CIT 2	F	83.2	84.8	83.6	83.9	83.4	83.8	84.7	85.0	85.7	85.7	85.7	85.7
CIT 3	F	83.1	84.9	83.8	84.2	84.0	84.2	85.3	86.3	86.2	86.2	86.2	86.2
CIT 4	F	86.4	88.3	86.4	86.2	86.0	86.8	88.5	87.3	89.3	89.3	89.3	89.3
CIT Avg	F	84.3	86.0	84.7	84.9	84.4	84.7	86.2	86.9	87.1	87.1	87.1	87.1
CDT	F	313.0	445.0	603.0	677.0	625.0	636.0	652.0	685.0	663.0	663.0	663.0	663.0
CDP	Hg	49.7	100.4	163.4	223.3	196.1	196.7	158.8	225.2	156.2	156.2	156.2	156.2
GPTOT	F	912	698	1218	1420	1279	1308	1095	1431	1102	1102	1102	1102
TOT Corrected	F	9999	818	1135	1330	1198	1222	1014	1396	1019	1019	1019	1019
TOT Max	F	1337	1407	1407	1425	1425	1425	1425	1434	1434	1434	1434	1434
Main Oil Pressure	PSIG	111.1	109.8	112.7	114.3	114.6	114.1	112.1	116.1	112.2	112.2	112.2	112.2
Scavenger Oil Pressure	PSIG	20.4	20.0	23.9	25.8	24.8	24.6	21.4	25.9	22.0	22.0	22.0	22.0
Oil In Temp	F	98.2	108.4	176.0	180.9	179.4	182.7	180.0	184.6	179.1	179.1	179.1	179.1
Oil Out Temp	F	125	194	247	269	268	264	250	271	248	248	248	248
Scav Oil Temp # 1	F	99.1	117.1	141.8	152.6	150.4	168.8	148.6	157.6	147.7	147.7	147.7	147.7
Scav Oil Temp # 6/7	F	97	132	189	186	273	281	247	298	254	254	254	254
Scav Oil Temp # 8	F	104	153	209	239	222	228	202	237	201	201	201	201
Gear Box Case Pts	H2O	3.20	7.60	4.90	0.20	3.30	2.10	3.90	3.40	6.30	6.30	6.30	6.30
Oil In Pts	PSIG	1.80	0.90	0.90	0.90	0.90	0.90	0.90	0.90	0.90	0.90	0.90	0.90
Oil Flow	PPH	-24	-57	-49	-9	-12	-12	-40	-4	-16	-16	-16	-16
Compressor Vibration	IPS	0.11	0.16	0.18	0.27	0.19	0.43	0.23	0.31	0.27	0.27	0.27	0.27
Turbine Vibration	IPS	0.15	0.11	0.15	0.19	0.15	0.15	0.11	0.19	0.15	0.15	0.15	0.15
Gearbox Vibration	IPS	0.04	0.08	0.11	0.19	0.15	0.11	0.19	0.23	0.08	0.08	0.08	0.08
Dyno Vibration	IPS	0.15	0.15	0.15	0.15	0.15	0.15	0.15	0.15	0.15	0.15	0.15	0.15
Time Of Start	HH:MM:SS	09:48:59 AM	09:58:42 AM	09:58:42 AM	09:58:42 AM	09:58:42 AM	09:58:42 AM	09:58:42 AM	09:58:42 AM	10:40:48 AM	10:40:48 AM	10:40:48 AM	10:40:48 AM
Time to NG Speed	Sec	0.0	0.0	6.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
Accel/Decel Time	Seconds	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
Anti Ice Line	F	90.7	99.0	103.1	105.8	108.3	393.9	115.7	111.0	108.5	108.5	108.5	108.5
Comp Seal Vent Press	Hg	1.8	3.3	6.1	6.2	4.9	4.2	2.8	5.3	5.4	5.4	5.4	5.4
Airflow Corrected	PPM	9999.00	3.99	5.50	6.17	5.71	5.66	5.06	6.20	5.07	5.07	5.07	5.07

6/23/2016	6/23/2016	6/23/2016	6/23/2016	6/23/2016	6/23/2016	6/23/2016
6:43:33 AM	10:59:56 AM	11:08:09 AM	11:10:27 AM	11:15:38 AM	11:22:42 AM	11:27:56 AM
1st Power Point	3rd Power Point	4th Power Point	5th Power Point	6th Power Point	End of CW Cons	Ground Idle Bat
48660	49668	50537	51359	52634	47051	32129
85.5	97.4	99.2	100.7	103.2	92.3	83.0
47402	48308	49239	50007	51271	45756	-9999
32195	32193	32194	32194	32199	32203	21272
100.0	100.0	100.0	100.0	100.0	100.1	66.1
349.9	395.7	441.3	480.4	657.8	277.0	26.1
349.9	394.2	439.4	478.3	554.9	276.5	28.8
6334	6334	6335	6334	6334	6336	4188
419.8	474.2	528.7	575.5	667.5	332.7	-9999.0
56.6	63.9	71.2	77.5	89.7	44.9	4.5
433.8	490.6	548.0	597.0	693.1	342.2	-9999.0
58.0	88.0	89.0	89.0	90.0	88.0	86.0
274.1	299.6	325.0	346.2	387.6	235.0	94.4
282.4	308.5	335.2	357.1	399.8	241.7	-9999.0
0.6509	0.6289	0.6116	0.5981	0.5768	0.7081	-9999.0000
13.1	12.6	12.7	12.6	12.6	12.6	12.6
-3.41	-3.41	-3.41	-3.41	-3.41	-3.41	-3.41
28.47	28.46	28.46	28.46	28.45	28.46	28.62
28.54	28.53	28.53	28.53	28.53	28.53	28.54
28.58	28.56	28.56	28.56	28.56	28.55	28.55
87.6	88.3	88.0	87.6	87.3	88.7	92.0
86.1	87.5	86.8	86.5	85.9	87.5	90.4
86.9	87.8	87.3	86.9	86.3	87.8	91.2
89.4	90.5	89.1	88.7	88.3	91.1	95.4
87.6	88.7	87.8	87.4	87.0	88.8	92.3
599.0	622.0	639.0	656.0	693.0	566.0	322.0
177.7	197.5	198.5	206.7	223.8	158.8	47.8
1190	1245	1296	1341	1421	1104	913
1101	1151	1203	1247	1324	1016	-9999
1434	1434	1434	1434	1434	1434	1434
112.6	113.4	114.3	114.9	116.8	111.9	110.0
23.3	23.7	23.8	24.0	25.4	21.6	16.8
182.7	183.2	181.8	182.8	176.9	181.6	168.3
258	263	267	269	271	247	200
151.7	154.7	159.8	160.3	159.2	149.0	136.0
272	282	290	296	300	249	162
216	225	228	232	240	202	152
4.30	4.00	2.50	2.50	0.16	4.20	3.00
0.90	0.90	0.90	0.90	1.00	0.80	1.00
-19	-8	-12	-33	0	-28	-9
0.11	0.15	0.27	0.27	0.23	0.23	0.07
0.15	0.15	0.15	0.19	0.19	0.11	0.11
0.11	0.15	0.15	0.19	0.23	0.15	0.08
0.15	0.15	0.15	0.15	0.15	0.11	0.11
10:48 AM	10:40:48 AM	10:40:46 AM	10:40:48 AM	10:40:48 AM	10:40:48 AM	10:40:48 AM
0.0	0.0	0.0	0.0	0.0	0.0	0.0
0.0	0.0	0.0	0.0	0.0	0.0	0.0
114.6	111.7	113.4	114.8	114.4	112.1	115.5
5.1	5.1	5.1	5.1	5.3	4.1	1.2
5.42	5.57	5.77	5.89	6.19	5.05	-9999.00

**Inspection - Maintenance-Overhaul Record  
Engine Assembly**

Part IV  
Part No.  
Engine Model 250-

Engine Serial Number CAE- 847088

Date	Engine Time		Remarks	Signature and Certificate No.	Organization
	Since OH	Total			
24 Jun 2016	New	0.0	REPAIRED TURBINE CAT-44363, INSPECTED GEARBOX CAG-47090, REPAIRED COMPRESSOR CAC-45668, COMPLIED WITH 150/300 HR INSPECTION AS APPLICABLE TO THE ENGINE, AND TESTED IAW CSP21001 OPERATION AND MAINTENANCE MANUAL 2 <sup>ND</sup> ED. 18 <sup>TH</sup> REV. PERTINENT DETAILS ON FILE AT THIS REPAIR STATION UNDER WO# 13062CEZ.	<i>[Signature]</i>	Rolls-Royce
<del>20-26-2016</del> 20-26-2016	TSN: 22788	22788 CSN: 2568	RUND ENGINE SN: CAE8-18058 TSN: 3619.2 CSN: 9731	MCUR 542K	<i>[Signature]</i>
	TSN: 2568	2568	Inst Rental Engine SN: CAE8-17088 TSN: 22788		
			CSN: 2568 IAW BHT 467mm + Rolls Royce M.M.		HALO Flight
			CSN: 9731	APP3085143	
			CSN: 2384.6		
16-24-2016	TSN:	2384.6 2384.6	RUND Rental Engine SN: CAE8-17088 TSN: 2384.6		
	CSN:	2384.6 2384.6	CSN: 2384.6 + Inst SN: CAE8-17058 TSN: 3619.2		
			CSN: 9731	APP3085143	HALO Flight





F-2785AT

# ASSEMBLY RECORD ENGINE ASSEMBLY

Part V  
Page No.

Engine Serial Number CAE- 847088

Engine Model

250-C47B

Nomenclature	Part Number	Serial Number	INSTALLED		REMOVED		Reason
			Date	TT TSO	Date	TT TSO	
GEARBOX	23063393	CAG-47090	8-31-96	0.0 NEW	3/18/97	139.7 NEW	REPAIR
COMPRESSOR	23063379	CAC-44126	"	0.0 NEW	3/18/97	139.7 NEW	REPAIR
TURBINE	23063354	CAT-44130	"	0.0 NEW	18 MAR 97	139.7 NEW	OVRSPD
GEARBOX	23063393	CAG47090	4/10/97	139.7 NEW	26DEC97	455.5 NEW	
COMPRESSOR	23063379	CAC44126	4/10/97	139.7 NEW	26DEC97	455.5 NEW	
TURBINE	23063354	CAT44130	4/10/97	139.7 NEW	26DEC97	455.5 NEW	
GEARBOX	23063393	CAG47090	22JAN1998	455.5 NEW	11 Jan 2013	2069.2 NEW	REPAIR
TURBINE	23063354	CAT44126	22JAN1998	455.5 NEW	15 DEC 2010	1862.8 NEW	REPAIR
COMPRESSOR	23063379	CAC44126	22JAN1998	455.5 NEW	9 Oct 2011	1862.8 NEW	Removes
TURBINE	23063354	CAT-44290	15 DEC 2010	1862.8 NEW	21 Dec 2011	1862.8 NEW	Removes

ENGINE ASSEMBLY

Part V  
Page No.

Engine Serial Number CAE- 847088

Engine Model 250- C47B

Nomenclature	Part Number	Serial Number	INSTALLED		REMOVED		Reason
			Date	TT TSO	Date	TT TSO	
Turbine	23063354	CAT-44363	21 Oct 2011	1862.8 NEW	11 Jun 2013	2069.2 417.5	Repair
Compressor	23065593	CAC-45668	21 Oct 2011	1862.8 NEW	11 Jun 2013	2069.2 NEW	Repair
Gear box	23063393	CAG-47090	26 Sept 2013	2069.2 NEW	18 Jun 2016	2278.9 TSN	INSPECTION REPAIR
Turbine	23063354	CAT-44363	26 Sept 2013	2069.2 417.5	18 Jun 2014	2278.9 627.2	Repair
Compressor	23065593	CAC-45668	26 Sept 2013	2069.2 NEW	18 Jun 2016	2278.9 TSN	Repair
Gear box	23063393	CAG-47090	24 Jun 2014	2278.9 TSN			
Turbine	23063354	CAT-44363	24 Jun 2016	2278.9 627.2			
Compressor	23065593	CAC-45668	24 Jun 2016	2278.9 TSN			

ENGINE ACCESSORIES

GT-2786C

Part VI  
Page No. 1

Engine Serial Number CAE- 847088

Engine Model 250- C47B

Nomenclature	Part Number	Serial Number	INSTALLED		REMOVED		Reason
			Date	TT TSO	Date	TT TSO	
HYDROMECHANICAL UNIT (HMU)	23057883	JGALM0177	8-31-96	0.0 NEW	11-29-96	7.5 NEW	EXPIDITE SHIP \$3046
FADEC CONTROL ASSY (ECU)	23064650	JG6ALK0155	"	0.0 NEW	12-4-96	7.5 NEW	EXPIDITE SHIP \$3002
FUEL NOZZLE	6899001	1UL02168	"	0.0 NEW		LINK	AC 2004-21-9
BLEED VALVE	23005366	FE57022	"	0.0 NEW		LINK	AD 204-21-9
HAWK	23057883	JGALM0218	12-11-96	0.0 NEW	5-24-97	LINK 139.7	RETRD
ECU	23064650	JG6ALK0232	12-11-96	0.0 NEW	3-24-97	LINK 139.7	RETRD
HMU	23067960	JGALM0218	14 APR97	149.2 NEW	07-19-97	297.2 NEW	PERFORM CEB
ECU	23064650	JG6ALK0232	14 APR97	152.2 NEW	07-19-97	297.2 NEW	PERFORM CEB
HMU	23068651	JGALM0070	07-19-97	297.2 NEW		359.25	Remain-ent APC
ECU	23068348	JG5ALK0044	07-19-97	297.2 NEW	12-23-97	359.25	Remain-ent APC



ASSEMBLY RECORD  
ENGINE ACCESSORIES

GT-2786C

Part VI  
Page No. 2

Engine Serial Number CAE- 847088

Engine Model 250- C47B

Nomenclature	Part Number	Serial Number	INSTALLED		REMOVED		Reason
			Date	TT TSO	Date	TT TSO	
HMMU	2301081651	ALM-0070	1-26-98	417:35 216:30 359.5 new	Aug-13-98	780.3 NEW	Fasten AD, CEB
ECU	23068348	JG5ALK0044	1-26-98	714.9 NEW	JUL. 9/98	714.9 NEW	CEB UPGRADE
ECU	23070254	JG7ALK0295	JUL. 9/98	714.9 NEW	7/24/99	1100 NEW	7.5TON TRUCK FAULTS
HMMU	23069551	JGALM0378	8-13-98	780.3 NEW	06/06/2000	1139. 560	7.5TON TRUCK FAULTS
ECU	23070264	JG7ALK0295	7/26/99	1100 NEW	16/07/2001	1303 NEW	7.5TON TRUCK FAULTS
HMMU	23072725	JGALM0317	06/06/2000	584 New	05/05/2001	937	7.5TON TRUCK FAULTS
ECU	23072790	5ALK0034	16/07/2001	1533.4 NEW	5/4/10	1862.8 New	CEB-73 -6048
FUEL NOZZLE	23073953	FF 58462	27/09/04	0.0 NEW	05/12/2007	UNK. 2556 NEW	REMOVED TO INSTALLED ON CAE 847379
HMMU	23078032	JGALM0317	05/06/04	937 00100	02/12/12	3069.2 00	REMOVED TO INSTALLED ON CAE 848224



GT-2785C

ASSEMBLY RECORD  
ENGINE ACCESSORIES

Part VI  
Page No. 3

Engine Serial Number CAE- 847088

Engine Model 250-C47B

Nomenclature	Part Number	Serial Number	INSTALLED		REMOVED		Reason
			Date	Eng. TT CY ISO	Date	Eng. TT CY ISO	
FUEL NOZZLE	23077067-A	VNIAEB1778	7-24-2007	399.7 NEW CY ISO	2/3/10	1862.8 2033	
ECU	23088484	JG6ALK0205	5/4/10	1862.8 440'2033	July 17, 2013	2069.2 CSN 2339	Rented
Fuel Nozzle	23077067	VNIAHN0757	2/13/10	1862.8 2033	21 OCT 2011	1862.8 2033	
FUEL NOZZLE	23077067	1XF08463	10/11/2011	1862.8 2033	8 June 2014	2278.9 1401.4	
HMU	23078029	JGALM1284	02/12/12	940'264 1152	2009.2	2009.2	Customer
HMU	23078029	JGALM1139	26 Sept 2013	2069.2 TSN			
FADIC ASSY	23072790	JG6ALK1003	26 Sept 2013	2069.2 TSN	22 Jun 2014	2069.2	Customer
Fadec	23088484	JG6ALK0205	9 Mar 2014	2069.2 TSN: 3728.6	18 Jun 2016	2278.9 TSN: 3938.3	Upgraded
ECU	23088556	JG6ALK0700	24 Jun 2014	2278.9 TSN: UNK	24 Jun 2016	2278.9 TSN: UNK	Removed
Fuel Nozzle	23077067	1XF08463	24 Jun 2016	2278.9 TSN: 1701.4			







# AD Note Compliance and CEB Modification Record Compressor Assembly



Part III  
Page No. 1

Compressor Serial Number CAC 45668 Engine Model 250- C47B

AD #	Applicable CEB #	Date Hours @ Comp.	Method of Compliance	Recurring		Signature and Certificate Number
				One Time	Next Comp. Date Next Comp. @ Hrs	
None Applicable	See enclosed list	11-27-06 0.0	Incorporated at manufacturer	X	N/A N/A	Rolls-Royce
	CEB-72-603302	18 Aug 09 938.7	Found Embedded			<u>SAL 303-01</u> SAL-AMO 22.5
	CEB-72-6015 R1	21 Oct 2011 1525.7	Removal of Compressor VENT GASKETS			<i>S. Ryan</i> HCEB-225
	CEB-72-6021	21 Oct 2011 1525.7	Release of New North Bearings Seawage Tube			<i>S. Ryan</i> HCEB-225
	CEB-72-6017	21 Oct 2011 1525.7	#2 Bearing P/A: H750-1035H S/A: FRG11007	X	N/A N/A	<i>S. Ryan</i> HCEB-225

GT-2786ET (5/00)

# Inspection - Maintenance - Overhaul Record Compressor Assembly



Part IV  
Page No.

Compressor Serial Number CAC- 45668

Engine Model 250- C47B

Date	Compressor Time		Remarks	Signature and Certificate No.	Organization
	Since OH	Total			
26 Aug 09	New CSB	938.6 CSN 1447	 <p><b>StandardAero</b> www.standardaero.com</p> <p>Compressor Assembly p/n 23065593 has had an external, visual inspection for serviceability in accordance with Operations and Maintenance Manual CSP 21001 2<sup>nd</sup> Ed. 11<sup>th</sup> Rev. Dated 09/01/08. The product is released serviceable for return to service, on a time continued basis, subject to satisfactory functional test results following installation in the airframe. All pertinent details of work performed are on file at this organization under w/o LW741582.</p>	 	 SAL-AMO-22-58
31 Aug 09	New CSB	1259.5 CSN 0686			

F-278AC (12/98)

# Inspection - Maintenance - Overhaul Record Compressor Assembly



Part IV  
Page No. 3  
Engine Model 250-647B

Compressor Serial Number CAC 45668

Date	Compressor Time		Remarks	Signature and Certificate No.	Organization
	Since OH	Total			
20 JAN 2012			<p>TSN: 1525.7 CSN: 2993</p> <p>INSPECTED AND REPAIRED AS NECESSARY FOR TIME CONTINUED SERVICE. COMPLIED WITH CSL-A-6010. FUNCTIONALLY TESTED. ALL WORK IAW CSP21001/CSP22001 SPECIFICATIONS. DETAILS ON FILE AT THIS REPAIR STATION UNDER WORK ORDER # 11578CE2-1.</p>		
	SIGNATURE <i>Ralph Cawell</i>				
26 Sep 2013	TSN	1732.1	INSPECTED AND REINSTALLED ON CAE-847088 IAW CSP22001 OVERHAUL MANUAL 2 <sup>nd</sup> ED. 13 <sup>th</sup> REV. PERTINENT DETAILS ON FILE AT THIS REPAIR STATION UNDER WO# 12532CE2-1.	<i>R. P.</i> MCCLESCK	McLennan INC
20 Jan 2016	TSN	1941.8	BLEND REPAIRED IMPELLER, COMPLIED WITH 150/300 HR INSPECTION AS APPLICABLE TO THE COMPRESSOR, AND REINSTALLED ON CAE-847088 IAW CSP21001 OPERATION AND MAINTENANCE MANUAL 2 <sup>nd</sup> ED. 18 <sup>th</sup> REV. PERTINENT DETAILS ON FILE AT THIS REPAIR STATION UNDER	<i>Joe P...</i> MCCLESCK	McLennan INC
		CSN: 3249			
		CSN: 3528			

2784C (12/98)



CYCLE RECORD  
Compressor Assembly

Part VI  
Page No. \_\_\_\_\_  
Engine Model 250- C47B

Compressor Serial Number CAC- 45668

Aircraft S/N Engine S/N	Installed				Removed			
	Date	Compressor TT	Cycle Count Current Cycles Cycle Limit	Engine Cycles at Installation	Date	Compressor TT	Cycle Count Current Cycles Cycle Limit	Engine Cycles at Removal
CAC-848035	11-27-06	0.0		0	27 May 07	938.6	1947	1947
CAC-848035	18 Aug 07	938.6	CSR: 1747 CSO: N/A CRN: 2686		28 May 10	1259.5	2686	2686
CAC-848035	31 May 10	1259.5	CSO: N/A 2993		20 Jan 2012	1525.7	2993	2993
CAC-847088	20 Jan 2012	1525.7		2033	11 Jan 2015	1732.1	3299	2339
CAC-847088	26 Sept 2012	1732.1	3299	2339	18 Jun 2016	1941.8	3528	2568
CAC-847088	24 Jun 2016	1941.8	3528	2568				

COMPRESSOR SHIM REQUIREMENTS

McTurbine Inc.  
401 Junior Beck Drive  
Corpus Christi Texas 78405

POS 1 0.010

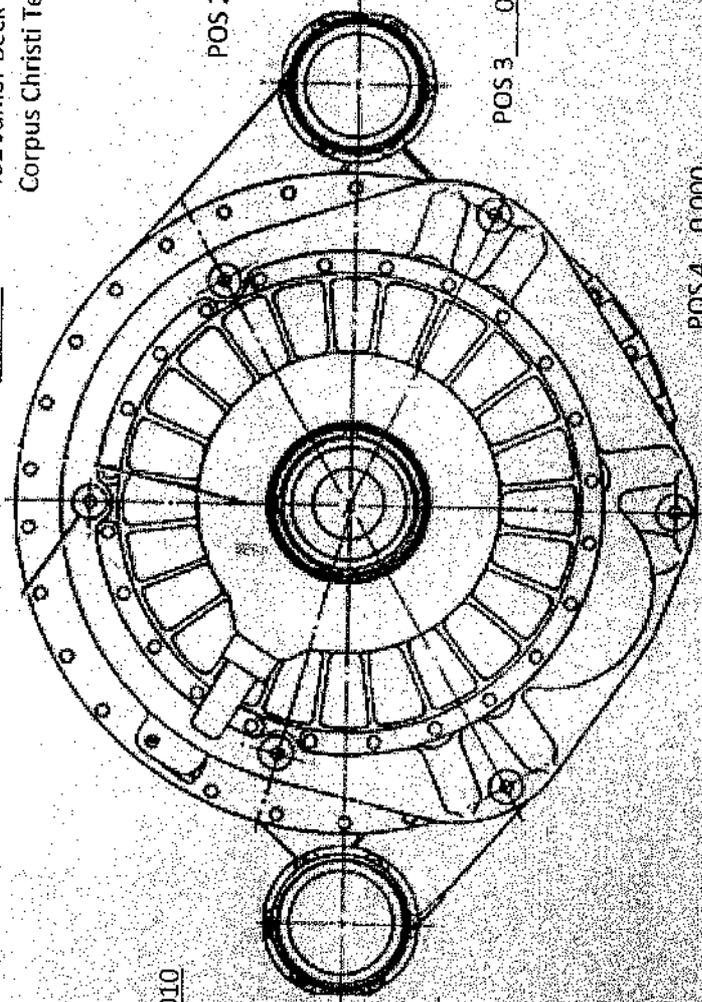
POS 2 0.014

POS 3 0.000

POS 4 0.000

POS 6 0.010

POS 5 0.006



COMPRESSOR S/N: CAC-45668

DATE 26 SEPT 2013

Work Order # 12532CE2-1

Signature L. Rego



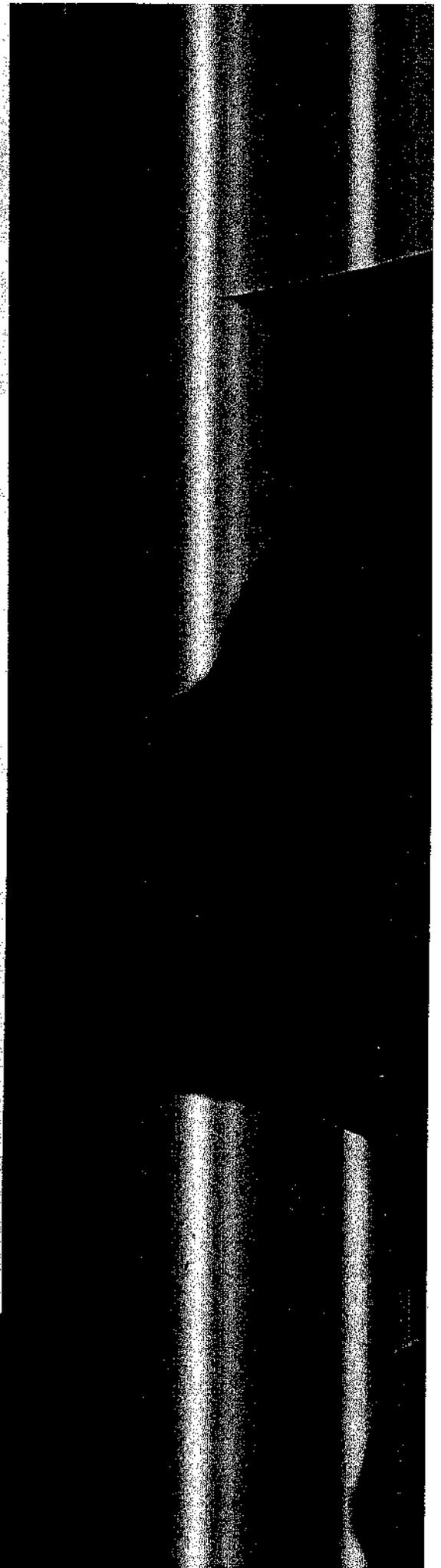




**GEARBOX ASSEMBLY**

Gearbox Serial Number CAG- 47090 Engine Model 250- C47B

Date	Gearbox Time		Remarks	Signature and Certificate No.	Organization
	Since OH	Total			
4/10/97	NEW	139.7	INSPECTED AND REPAIRED FOR N2 OVERSPEED @ 119.2% AND OVERTORQUE @ 65.8%, TESTED DETAILS ON FILE UNDER W/O TR0171.	<i>[Signature]</i>	DALLAS AIRMOTIVE, YRRR491L
22 JAN 98	NEW	455.3	INSPECTED AND REPAIRED FOR N2 OVERSPEED OF 116.37% @ 99.2% TQ I.A.W. MAINTENANCE MANUAL #CSP22001, 1ST EDITION, INITIAL ISSUE. DETAILS ON FILE UNDER W/O TR0258. REPAIRED AND REINSTALLED ON CAE-847088 IAW CSP22001 OVERHAUL MANUAL 2 <sup>ND</sup> ED. 13 <sup>TH</sup> REV. PERTINENT DETAILS ON FILE AT THIS REPAIR STATION UNDER WO# 12532CE2-1.	<i>[Signature]</i>	DALLAS AIRMOTIVE, YRRR491L
26 Sept 2008	new	2069.2 CSP: 2339		<i>[Signature]</i>	<i>[Signature]</i>
24 Jun 2016	TSW	2378.9	COMPLIED WITH NON-INTRUSIVE INSPECTION, 150' 300 HR INSPECTION AS APPLICABLE TO THE GEARBOX IAW CSP21001 OPERATION AND MAINTENANCE MANUAL 2 <sup>ND</sup> ED. 18 <sup>TH</sup> REV. PERTINENT DETAILS ON FILE AT THIS REPAIR STATION UNDER WO# 13062CE2.	<i>[Signature]</i>	<i>[Signature]</i>





GT-2782DT (F)

TURBINE ASSEMBLY

Part I  
Page No. 1

Turbine Serial Number CAT 44363

Engine Model 250-C47B/407

Aircraft S/N	Engine S/N	INSTALLED		REMOVED		Reason
		Date	TT TSO	Date	TT TSO	
53235	CAE 844077	9-30-97	0.0	MAR 08 1999	477.2	METAL IN OIL
CAE 844077	CAE 844077	MAR 18 1999	NEW 477.2 N/A	Aug 23, 2001	1948.9 NEW	Overhaul
CAE 844032	CAE 844032	6NOV01	0.0	MAR 12 2004	2828.6 879.7	SERVICES BY INSPECTION
CAE 844033	CAE 844033	MAR 25 2004	2828.6 879.7	4-1-05	3680.7 1681.8	D.V.S OVERHAUL
CAE 844154	CAE 844154	5-29-05	3680.7 0.0	7-9-05	3680.7 0.0	SPARES
CAE 844077	CAE 844077	7-15 05	3680.7 0.0	9-1-07	5410.5 1728.8	C/A
CAE 844078	CAE 844078	1-30 08	5410.5 0.0	2-28-10	7158.0 1747.5	O/A
CAE 844084	CAE 844084	5-23 10	7158.0 0.0	21 OCT 2011	7369.1 211.1	REMOVED
CAE 844088	CAE 844088	21 OCT 2011	7369.1 211.1	11 Jun 2015	7575.5 477.5	REPAIR
CAE 844088	CAE 844088	26 SEP 2013	7575.5 477.5	15 Jun 2016	7185.2 627.8	REPAIR







GT-2788AT

# AD NOTE COMPLIANCE AND CEB MODIFICATION RECORD TURBINE ASSEMBLY

Part III  
Page No. 1

Turbine Serial Number CAT-44363 Engine Model 250-C47B/200B

AD #	Applicable CEB #	Date		Method of Compliance	Recurring	Next Comp. Date	Signature and Certificate Number
		Hours @ Comp.	Next Comp. @ Hrs				
—	72-6001	18/03/99	479.2	SEE ENCLOSED LIST			
—	72-6013	18/03/99	479.2	FOUND EMBODIED	✓	N	<i>[Signature]</i> SAL-AMO-22-58
	CEB 72-60110	24-OCT-01		FOUND EMBODIED	✓	A	SAL-AMO-22-58 500.01
	CEB 72-5019	1998.9		FOUND EMBODIED			SAL-AMO-22-58 500.01
	CEB 72-6023	24-OCT-01		RECOAT PT INNER SHAFT			SAL-AMO-22-58 500.01
	CEB 72-5031	1998.9		INSPECTION NOZZLE SHIELD			SAL-AMO-22-58 500.01
	CEB 72-6037	24-OCT-01		INSPECTION NOZZLE SHIELD			SAL-AMO-22-58 500.01
	CSL 6012	1998.9		NI SHAFT INSPECTION			SAL-AMO-22-58 500.01
	CSL 6052	24-OCT-01		NO GO SPLINE INSPECTION			SAL-AMO-22-58 500.01
	CSL 6078	24-OCT-01		ALT MATERIAL LIST			SAL-AMO-22-58 500.01



GT-2788AT

# AD NOTE COMPLIANCE AND CEB MODIFICATION RECORD TURBINE ASSEMBLY

Part III

Page No. 2

Turbine Serial Number CAT-44363

Engine Model 250-C47B

AD #	Applicable CEB #	Date Hours @ Comp.	Method of Compliance	Recurring		Signature and Certificate Number
				One Time	Next Comp. @ Hrs	
	CEB 72-5033	10 JAN 03 2070.4	1ST & 2ND BALDE TIP CLEARANCE FD. EMB.	X		SAL 445 Q1 SAL-AMO-22-58
	CEB-A-72-5043	23 DEC 03 2405.8	Inspection of 4TH STAGE TORRIDE wheel	X	N/A	SAL-AMO-22-58
	CEB-A-72-5031A2	2455.7 4-19-04	N/A by shield P/N	X	N/A	Anthony Woy AC9268SK
	CEB -A-72-5043R3	25 MAR 04 2878.6	INSP. OF 4TH STG. TURB. WHEEL (P/N 23006744)	*	N/A	SAL 661 Q1 SAL-AMO-22-58
	CEB 72-5001	25 MAR 04 2828.6	FOUND EMBODIED		N/A	SAL 661 Q1 SAL-AMO-22-58
	CEB 72-5013	25 MAR 04 2828.6	FOUND EMBODIED		N/A	SAL 661 Q1 SAL-AMO-22-58
	CEB-A-72-5013	4 May 04 2828.6	Inspection of 4th Stg. Turbine Wheel (P/N 23006744)			SAL 300 Q1 SAL-AMO-22-58
	CEB-A-5012R3	4 May 04 2828.6	N/A Shafting Inspection			SAL 300 Q1 SAL-AMO-22-58
	CEB-A-72-5044A	4 May 04 2828.6	Inspection of 3rd Stg. Turbine Wheel (P/N 23006744)			SAL 300 Q1 SAL-AMO-22-58

**AD NOTE COMPLIANCE  
AND  
CEB MODIFICATION RECORD  
TURBINE ASSEMBLY**

Part III  
Page No. 3

Turbine Serial Number CAT-44363 Engine Model 250-C40B

AD #	Applicable CEB #	Date		Method of Compliance	Recurring	Next Comp. Date Next Comp. @ Hrs	Signature and Certificate Number
		Hours @ Comp.	Comp.				
	CSLA-5012	3680.7	2-5-05	W' shafting insp.	<input checked="" type="checkbox"/>		AC2K685K m. Zola
	CEB 72-5022	3680.7	5-5-05	Semi-Finished 2 Nozz. #1			AC2K685K m. Zola
	CEB 72-5035	3680.7	5-5-05	improved 3 <sup>rd</sup> sta. Nozz.			AC2K685K m. Zola
	A-72-5052		DLVT-2007	N/A BY SERIAL NO.	<input checked="" type="checkbox"/>	N/A	AC2K685K m. Zola
	CSLA-5012	5237.2	5-20-07	W' shafting insp.	<input checked="" type="checkbox"/>	N/A	AC2K685K m. Zola
	CSLA-5012	5410.5	12-2-07	W' shafting insp.	<input checked="" type="checkbox"/>		AC2K685K m. Zola
	CEB 72-5022	5410.5	12-2-07	Semi-Finished 2 Nozz. #1			AC2K685K m. Zola
	CSLA-5012	7158.0	3-15-10	W' shafting Insp.	<input checked="" type="checkbox"/>		AC2K685K m. Zola
	CEB 72-5022	7158.0	3-15-10	Semi-Finished Nozz. #2			AC2K685K m. Zola



**TURBINE ASSEMBLY**

**Allison**

F-2784D (5/95)

Part IV  
Page No. 1

Turbine Serial Number CAT-44363

Engine Model 250-C47B / 1003

Date	Turbine Time		Remarks	Signature and Certificate No.	Organization
	Since OH	Total			
MAR 18 1999	NEW	479.2	The turbine partly dismantled, inspected #5 bearing and functional tested in a/w the latest maintenance rules of the Canadian Aviation Regulations, the current FAA Regulations and the current Allison's overhaul manual CSP22001, 1 <sup>st</sup> edition, dated 15/APR/96. The unit is released as serviceable for return to service (subject to airframe test) in a/w the current CAR Sub-Part 571 and FAA Regulation Part 43.17. No major parts were replaced. All mandatory modifications and Airworthiness Directives were complied with. All pertinent details are filed at this organization under SAL W/O B197444.	<i>[Signature]</i>	SAL W/O B197444
	NEW	1546.7	Performed over-temp inspection for excessive of 824° for no. 5 flow (2 screws main)	<i>[Signature]</i>	Multiple Express Inc.
		550.1501	Allison mm Model is listed - EM		







# Inspection - Maintenance - Overhaul Record TURBINE ASSEMBLY



Part IV  
Page No. 5

Turbine Serial Number CAT-14363

Engine Model 250-H0B

Date	Turbine Time		Remarks	Signature and Certificate No.	Organization
	Since OH	Total			
<del>Jan 30, 2004</del>	<del>779.8</del>	<del>2778.7</del>	<p><b>STANDARD AERO</b> www.standardaero.com</p> <p>Turbine was given an external visual inspection for serviceability and tested to in accordance with Rolls-Royce Model 250-C40 Overhaul Manual CSP22001 2<sup>nd</sup> Ed., 4<sup>th</sup> Rev., dated September 1, 2003, Rolls-Royce Operation and Maintenance Manual CSP21000 1<sup>st</sup> Ed., 4<sup>th</sup> Rev., dated November 15, 2002 and the current maintenance rules of the Canadian Aviation Regulations. The turbine is released as repaired subject to a successful check run and power assurance check in the airframe. The work performed in compliance with CAR 571, FAR Part 43.17 and JAR 145 (Reference JAA Acceptance Certificate No. JAA.7089). All mandatory modifications and Airworthiness Directives were complied with. All pertinent details of the work performed are on file at this organization under Work Order No. LW496006.</p>	<p>33 Allen Dyne Road Winnipeg, Manitoba Canada R3H 1A1 Phone: 204-788-2693</p>	<p>SAL-AMQ-22-58</p> <p><i>(Signature)</i> DHA NE ZORNIAR</p>
	<del>CSO:1549</del>	<del>CSN:3438</del>			

F-2784D (8/99)

# Inspection - Maintenance - Overhaul Record Turbine Assembly



Part IV  
Page No. 6

Turbine Serial Number CAT- 44263

Engine Model 250-CHOP

Date	Turbine Time		Remarks	Signature and Certificate No.	Organization
	Since OH	Total			
MAR 23 2004	829.7	2828.6	<p style="text-align: center;"><b>STANDARD AERO</b> www.standardaero.com</p> <p>Turbine Assembly p/n 23063354 s/n CA.T44363 has been given an external visual serviceability inspection and functionally tested in accordance with Rolls Royce 250-C40 Overhaul Manual CSP 22001 2<sup>nd</sup> Edition 4<sup>th</sup> Rev. Dated 01/09/03 and Maintenance Manual CSP 21000 1<sup>st</sup> Edition 5<sup>th</sup> Rev. Dated 15/11/02. The product is released serviceable for return to service, on a time continued basis, subject to satisfactory functional test results following installation on the airframe. All pertinent details of work performed are on file at this organization under Work Order L.W496758.</p>	<p style="text-align: center;">Kebessa Perinault</p>	<p style="text-align: center;">SAL-AMC-22-58</p>
	350.1679	3548.7679			

# Inspection - Maintenance - Overhaul Record TURBINE ASSEMBLY



Part IV  
Page No. 7

Turbine Serial Number CAT-44363 Engine Model 250-C40G

Date	Turbine Time		Remarks	Signature and Certificate No.	Organization
	Since OH	Total			
May/04	889.7 CSN 1679	2828.6 CSN 3577	<p><b>STANDARD AERO</b> www.standardaero.com</p> <p>Turbine Assembly s/n CAT44363 p/n 23063354 has had CEB 72-5044 embodied only and functionally tested in accordance with Rolls Royce 250-C40 Overhaul Manual CSP22001 2<sup>nd</sup> Edition 4<sup>th</sup> Rev. Dated 01/09/03. The following major part was replaced: Thermocouple. Further maintenance, inspection or tests may be required prior to the product's acceptance for return to service. All pertinent details of work performed are on file at this organization under Work Order LW517028.</p>		 SAL-MIC-22-03
5-5-05	0.0 CSN 0	3680.7 CSN 4314			
			<p>Overhauled Turb. Assy. F/AH C40 2<sup>nd</sup> manual 2<sup>nd</sup> edition Rev 5 9-15-2004 Tie bolt P/N 23008030 FL. 7.377 SL 7.399 Details on file WP</p>		AC2R6P5A

F-2784D(8/99)

# Inspection - Maintenance - Overhaul Record Turbine Assembly



Part IV  
Page No. 8

Turbine Serial Number CAT-44363

Engine Model 250-40B

Date	Turbine Time		Remarks	Signature and Certificate No.	Organization
	Since OH	Total			
12-2-07	0.0	5410.5	O/H of Turb. I/A/M C-40 2/A Manual 2nd edition Rev. 5 Tie bolt P/N 23008030 S/N VCS3287 FL. 7-3725 S.L. 7-3855 C/W CSLA-5012 Details on C00616.0001	<i>[Signature]</i>	AC2R685K
1-30-08	0.0	5410.5	Removed & Replaced Combs/ribs liner S/N ON 723	<i>[Signature]</i>	AC2R685K
3-15-10	0.0	7158.0	O/H of Turb. I/A/M C-40B 2/A Manual 2nd edition Rev. 10 Tie bolt P/N 23008030 S/N VCS3287 FL. 7-369 S.L. 7-3855 C/W CSLA-5012 Details on W0-C00616.2	<i>[Signature]</i>	AC2R685K

2784D (8/99)

# Inspection - Maintenance - Overhaul Record TURBINE ASSEMBLY



Part IV  
Page No. 9

Turbine Serial Number CAT- 44363 Engine Model 250-41B

Date	Turbine Time		Remarks	Signature and Certificate No.	Organization
	Since OH	Total			
26 Sept 2013	417.5	7575.5	REPAIRED, REPLACED 1 <sup>ST</sup> AND 2 <sup>ND</sup> WHEELS, TIE BOLT P/N: 23008030 S/N: NG83284 FREE LENGTH: 7.369" AND REINSTALLED ON CAE-847088 IAW CSP22001 OVERHAUL MANUAL 2 <sup>ND</sup> ED. 13 <sup>TH</sup> REV. PERTINENT DETAILS ON FILE AT THIS REPAIR STATION UNDER WO# 12532CEZ-1	<i>J. Page</i>	McTurbin Inc
	CSO: 536	CSW: 7966		MCUR362E	
24 Jun 2016	627.2	7785.2	REPAIRED, COMPLIED WITH 150/300 HR INSPECTION AS APPLICABLE TO THE TURBINE, AND RE-INSTALLED ON CAE-847088 IAW CSP21001 OPERATION AND MAINTENANCE MANUAL 2 <sup>ND</sup> ED. 18 <sup>TH</sup> REV. PERTINENT DETAILS ON FILE AT THIS REPAIR STATION UNDER WO# 13062CEZ.	<i>Joe Ross</i>	McTurbin Inc
	CSO: 765	CSW: 8195		MCUR362K	



F-2785DT

# ASSEMBLY RECORD TURBINE ASSEMBLY

Part V

Page No. 1

Turbine Serial Number CAT 44363

Engine Model 250-C47B

Nomenclature	Part Number Serial Number	INSTALLED			REMOVED		
		Date	Turbine CYCLES	Component TT	Date	Turbine CYCLES	Component TT
1ST STG WHL	23053299 X640267	9-30-97	0.0	0.0	08-31-01	1998.9	1998.9
2ND STG WHL	23052280 HX127094	"	0.0	0.0	08-31-01	1898	1898.9
3RD STG WHL	6898663 HX91083	"	0.0	0.0	08-31-01	1898	1898
4TH STG WHL	23066744 HX74029	"	0.0	0.0	08-31-01	1998.9	1998.9
1ST STAGE WHEEL	33053299 X51903	10-24-01	1998.9	0.0	4-8-05	3680.7	1681.8
2ND STAGE WHEEL	23032280 X503563	10-24-01	1898	0.0	4-8-05	4317	2416
3RD STAGE WHEEL	6898663 HX91083	10-24-01	1998.9	1898	4-8-05	3680.7	3680.7
4TH STAGE WHEEL	23066744 HX74029	10-24-01	1898	1898	4-8-05	4317	4317
TIE BOLT	23008030 NC77111	10-24-01	1998.9	FREE	4-8-05	3680.7	3680.7
1st Stg wheel	23053299 X543740	3-5-05	3680.7	0.0	9-9-07	4317	1729.8

Fuller

F-2785DT

# ASSEMBLY RECORD TURBINE ASSEMBLY

Turbine Serial Number CAT-44363

Engine Model 250-C47B

Part V  
Page No. 2

Nomenclature	Part Number Serial Number	INSTALLED			REMOVED		
		Date	Turbine CYCLES	TT CYCLES	Date	Turbine CYCLES	TT CYCLES
2nd Stg. wheel	X 33032280	5-5-05	3680.7	0.0	9-9-07	5410.5	1729.8
3rd Stg. wheel	X 538966	5-5-05	4314	0.0		5823	1509
4th Stg. wheel	6898663	5-5-05	3680.7	0.0	9-9-07	5410.5	1729.8
1st Stg. wheel	X 33066744	5-5-05	4314	0.0	9-9-07	5823	1509
2nd Stg. wheel	X 530663	12-2-07	5410.5	0.0	2-28-10	7158.0	1747.5
3rd Stg. wheel	X 566371	12-2-07	5823	0.0	2-28-10	7430	1607
4th Stg. wheel	23032280	12-2-07	5410.5	1729.8	2-28-10	7158.0	1747.5
1st Stg. wheel	X 569651	12-2-07	5823	1309	2-28-10	7430	1607
2nd Stg. wheel	6898663	12-2-07	5410.5	1729.8	2-28-10	7158.0	1747.5
3rd Stg. wheel	X 545290	12-2-07	5823	1309	2-28-10	7430	1607
4th Stg. wheel	23066744	12-2-07	5410.5	1729.8	2-28-10	7158.0	1747.5
1st Stg. wheel	X 530663	3-15-10	5823	1309	3-28-10	7430	1607
2nd Stg. wheel	23032280	3-15-10	5410.5	1729.8	3-28-10	7158.0	1747.5
3rd Stg. wheel	X 569651	3-15-10	5823	1309	3-28-10	7430	1607
4th Stg. wheel	6898663	3-15-10	5410.5	1729.8	3-28-10	7158.0	1747.5
1st Stg. wheel	X 529290	3-15-10	5823	1309	3-28-10	7430	1607
2nd Stg. wheel	23032280	3-15-10	5410.5	1729.8	3-28-10	7158.0	1747.5
3rd Stg. wheel	X 569651	3-15-10	5823	1309	3-28-10	7430	1607
4th Stg. wheel	6898663	3-15-10	5410.5	1729.8	3-28-10	7158.0	1747.5

See next page

Nomenclature	Part Number Serial Number	Installed				Removed			
		Date	Turbine Cycles	TT Cycles	Date	Turbine Cycles	TT Cycles	Component	Component
1 <sup>st</sup> Stg. Wheel	23053299 X589027	3-15-10	2158.0 2430	0.0 0	11-Jan-2013	2575.5 2966	TT Cycles	TT Cycles	
2 <sup>nd</sup> Stg. Wheel	23032280 X579323	3-15-10	2158.0 2430	0.0 0	11-Jan-2013	2575.5 2966	TT Cycles	TT Cycles	
3 <sup>rd</sup> Stg. wheel	6878663 X578002	3-15-10	2158.0 2430	0.0 0					
4 <sup>th</sup> Stg. wheel	23066744 X570915	3-15-10	2158.0 2430	0.0 0					
1 <sup>st</sup> Stg Wheel	M280-10227 X611932	26-Sept-2013	2575.5 2966	0.0 0					
2 <sup>nd</sup> Stg Wheel	23032280 X616439	26-Sept-2013	2575.5 2966	0.0 0					

Alison

# CYCLE RECORD TURBINE ASSEMBLY

Part VI  
Page No. 1

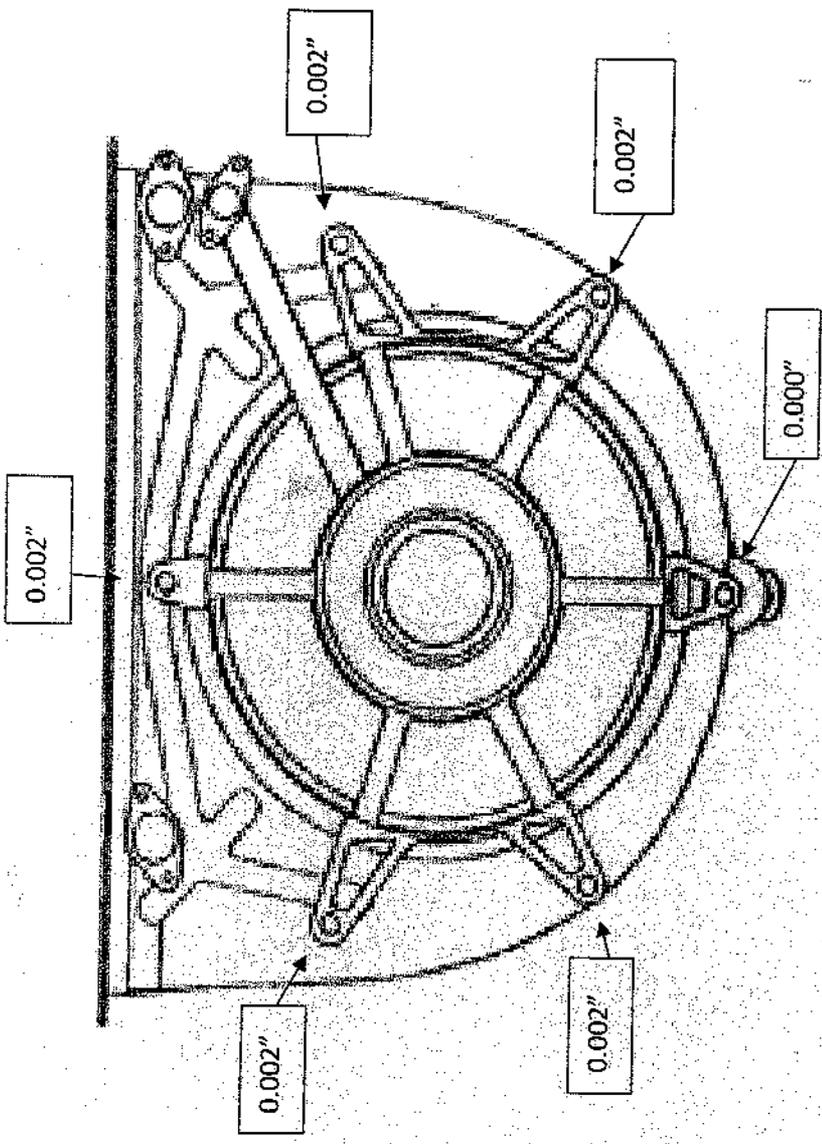
F-9386T

Turbine Serial Number CAT- 44363

Engine Model 250-C47B

Aircraft S/N Engine S/N		INSTALLED					REMOVED				
		Date	Turbine TT	Cycle Count Current Cycles Cycle Limit	Engine CYCLES at Installation	Date	Turbine TT	Cycle Count Current Cycles Cycle Limit	Engine CYCLES at Removal		
53235 CAT-847247		9-30-97	0.0	0	0	0	March 1, 1999	479.2	457	457	457
53235 CAE-847247		March 18, 99	479.2	457	457	457	Aug 23, 01	1998.9	1878	1878	1878
			<b>LINE</b>	<b>ERROR</b>			05/27/04		5501898	6500	
CAE-44032		11-6-01	1998.9	1898	1197	1197	July 2003	2662.6	3262	3262	1367
CAE-44032		July 11, 03	2662.6	4497			Aug 12, 2004	2528.6	1364	1364	2561
CAE-844032		3-25-05	2828.6	3577	2876	2876	4-1-05	3307.2	4314	4314	3613
CAE-844032		5-29-05	3680.7	4314	3168	3168	7-9-05	3680.7	4314	4314	3168
CAE-844077		7-19-05	3680.7	4314	4690	4690	9-21-07	5410.5	5823	5823	6179
844078		1-30-08	5410.5	5823	6996	6996	2-28-10	7158.0	7314	7314	8603
844154		5-03-10	7158.0	7430	6285	6285	10/21/2011	7369.1	7430	7430	8603
				10430					7430	7430	8603
									7660	7660	8603





TURBINE S/N: CAT-44363

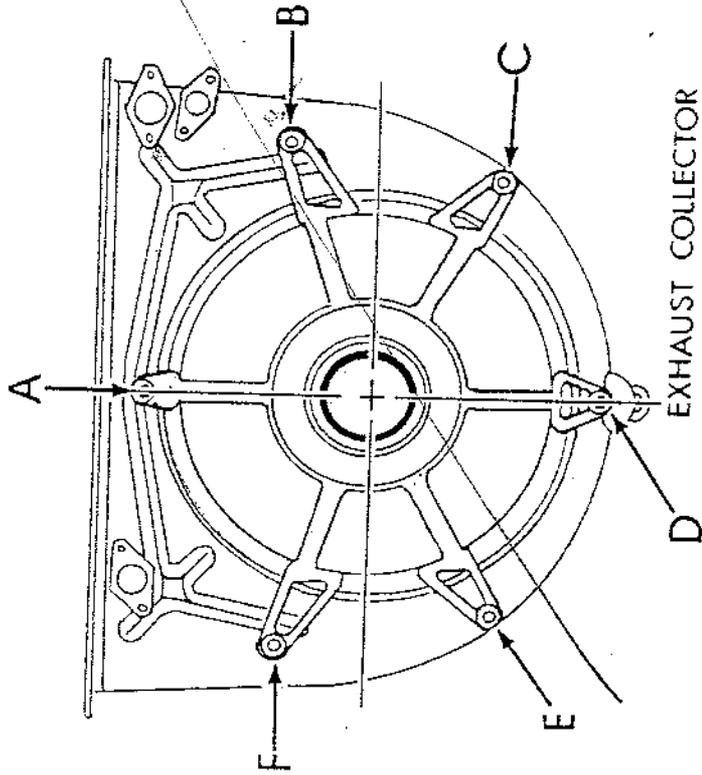
DATE 26 SEPT 2013

Work Order # 12532CE2-1

Signature *L. Payne*

ALLISON 250 SERIES III & IV SHIM NOTICE

S0363



Shim Position	Total Shim Thickness
A	.002
B	.002
C	.002
D	.000
E	.002
F	.002

Date	3-15-10
Turbine S/N	CAT 44363

NOTE: Mount positions established as viewed from aft of engine.

LOG BOOK COPY



COMPONENT NAME Fuel Nozzle  
 PART NUMBER 23077067  
 SERIAL NUMBER 1XF08463

# ENGINE COMPONENT ACCESSORY RECORD

TC

ENGINE MODEL 350 - C30/C40

INSTALLATION DATA				REMOVAL DATA					
DATE	INSTALLED ON AIRCRAFT A/C TT	ENGINE SIN	ENGINE TSN	COMPONENT TSN TSO	DATE	REMOVED AT A/C TT	ENGINE TSN	COMPONENT TSN TSO	REASON FOR REMOVAL
8-17-07	N12667 23077067	890410	173514	9173.3 1785.0	09/27/07	21891.1	18004.6	9173.3 1785.0	Eng 160 th. Drup
01/20/08	N11595 16029.6		13948.5	9173.3 1785.0	03/13/08	16178.6	13097.5	9333.3 10307.6	due oil
04/11/08	N201MB 2245.1	CAE89155AL	1971.9	9333.3 0	5/1/08	2811.3	2088.1	9333.3 10307.6	W/ENG
7/8/08	N10945 4213.5	89552C	20381	9333.3 1785.0	10/04/08	4392.3	2166.9	9517.3 195.0	Phase Drup
11/1/08	N10945 8091.8	891194	6421	9173.3 1785.0	12/19/08	8643.4	6564.7	9668.9 576.6	Phase Drup.
01/08/09	N31079 5155.2	CAE890478	6354.6	9668.9 346.6	02/14/09	15273.7	6473.1	9787.4 466.1	Phase Drup.
02/10/09	N4300M#1 7341.1	CAE844192	6186.0	9787.4 466.1	06/27/09	7384.2	6229.1	9830.6 508.2	Eng. hard to start
02/26/09	N201MB 417.6	CAE890602	15302.6	9830.6 508.2	11/21/09	4289.7	15444.7	9972.6 650.3	Phase Drup.
01/17/10	N4300M#2 787.5	CAE844249	8781.3	9972.6 650.3	03/08/10	7934.9	2928.7	10120.0 297.7	eng 160th. Drup
04/17/10	N4300C#1 383.6	CAE844194	7439.2	10120.0 997.7	05/31/10	3949.5	7555.1	10245.9 923.6	Phase Drup.
07/17/10	N4300V#2 9699.5	CAE844154	7374.6	10245.9 923.6	10/21/2011		7136.5	10307.6 995.3	convenience
10/11/2011	XA-RUN 2929.1	CAE842085	1962.5	10307.6 995.3	27/04/12	3005.2	1938.9	10383.7 1061.4	convenience
28/04/12	XA-RIC 2300	CAE847088	1938.9	10383.7 1061.4	4/07/12		1968.0	10412.8 1090.5	convenience
29/04/12	N30HE 3659.5	CAE847088	2278.9	1061.4 1401.4	12/12/12	3745.4	2471.3	10864.6 1542.3	im proper flow pattern

1. Approving National Aviation Authority/Country:  
**FEDERAL AVIATION ADMINISTRATION, United States**

2. **AUTHORIZED RELEASE CERTIFICATE**  
 FAA Form 8130-3, AIRWORTHINESS APPROVAL TAG

3. Form Tracking Number:  
**M0011563**

4. Organization Name and Address:  
 Chevron USA Production Co Aviation Maint, 96 Runway Road, Picayune, MS, US, 39466

5. Work Order/Contract/Invoice Number:  
 C00180-0006

6. Item:	7. Description:	8. Part Number:	9. Eligibility: *	10. Qty:	11. Serial/Batch Number:	12. Status/Work:
1	NOZZLE, FUEL	23077067	N/A	1	SN 1XF08463	INSPECTED

13. Remarks:  
 APPROVAL FOR RETURN TO SERVICE  
 CLEANED AND INSPECTED SPRAY PATTERN AND FLOW RATE  
 NOZZLE TT 9787.4, TSO 465.1

14. Certifies the items identified above were manufactured in conformity to:

Approved design data and are in condition for safe operation.

Non-approved design data specified in Block 13

14 CFR 43.9 Return to Service  Other regulations specified in Block 13

19. Certifies that unless otherwise specified in Block 13, the work identified in Block 12 and described in Block 13 was accomplished in accordance with Title 14, Code of Federal Regulations, part 43 and in respect to that work, the items are approved for return to service.

15. Authorized Signature: \_\_\_\_\_

16. Approval/Authorization No.: \_\_\_\_\_

20. Authorized Signature: *H. Reboul*

21. Approval/Certificate No.: *AC2R68SK*

17. Name (Typed or Printed): \_\_\_\_\_

18. Date (m/d/y): \_\_\_\_\_

22. Name (Typed or Printed): *H. REBOUL*

23. Date (m/d/y): *FEB 23, 2009*

**User/Installer Responsibilities**

It is important to understand that the existence of this document alone does not automatically constitute authority to install the part/component/assembly.

Where the user/installer performs work in accordance with the national regulations of an airworthiness authority different than the airworthiness authority of the country specified in Block 1, it is essential that the user/installer ensures that his/her airworthiness authority accepts parts/components/assemblies from the airworthiness authority of the country specified in Block 1.

Statements in Blocks 14 and 19 do not constitute installation certification. In all cases, aircraft maintenance records must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft may be flown.

A/C N *430cm* Date *6/15/09*  
 A/C TT *7341* Position *#1*  
 Installed by int *JR* (initials) *dated on* *6/15/09*

AG 55443

1. Approving National Aviation Authority/Country:  
**FEDERAL AVIATION ADMINISTRATION, United States**

2. **AUTHORIZED RELEASE CERTIFICATE**  
 FAA Form 8130-3, AIRWORTHINESS APPROVAL TAG

3. Form Tracking Number:  
**W0005744**

4. Organization Name and Address:  
 Chevron Aircraft Operations, 96 Runway Road, Picayune, MS, US, 39466

5. Work Order/Contract/Invoice Number:  
 C00180-0003

6. Item:	7. Description:	8. Part Number:	9. Eligibility:	10. Qty:	11. Serial/Batch Number:	12. Status/Work:
1	NOZZLE, FUEL	23077067	N/A	1	SN 1XF08463	OVERHAULED

13. Remarks:  
 APPROVAL FOR RETURN TO SERVICE  
 ALL WORK DONE IAW ROLLS ROYCE MANUAL 14W3  
 TSN 9322.3 TSO 0.0

14. Certifies the items identified above were manufactured in conformity to:

Approved design data and are in condition for safe operation.

Non-approved design data specified in Block 13.

19.  14 CFR 43.9 Return to Service  Other regulations specified in Block 13

Confirms that unless otherwise specified in Block 13, the work identified in Block 12 and described in Block 13 was accomplished in accordance with Title 14, Code of Federal Regulations, part 43 and in respect to that work, the items are approved for return to service.

15. Authorized Signature: \_\_\_\_\_

16. Approval/Authorization No.: \_\_\_\_\_

20. Authorized Signature: *C. Anthony Wolf*

21. Approval/Certificate No.: *A22R6ESK*

17. Name (Typed or Printed): \_\_\_\_\_

18. Date (m/d/y): \_\_\_\_\_

22. Name (Typed or Printed): *Anthony Wolf*

23. Date (m/d/y): *March 30 2008*

**User/Installer Responsibilities**

It is important to understand that the existence of this document alone does not automatically constitute authority to install the part/component/assembly.

Where the user/installer performs work in accordance with the national regulations of an airworthiness authority different than the airworthiness authority of the country specified in Block 1, it is essential that the user/installer ensures that his/her airworthiness authority accepts parts/components/assemblies from the airworthiness authority of the country specified in Block 1.

Statements in Blocks 14 and 19 do not constitute installation certification. In all cases, aircraft maintenance records must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft may be flown.

FAA Form 8130-3 (6-01)  
 AV-BASE SYSTEMS INC. • 139

A/C N. 206MB Date *4-11-08*  
 A/C IT 22451 Position \_\_\_\_\_  
 Installed by int *[Signature]* Installed on \_\_\_\_\_

NSN 0052-00-012-9005  
 Page \_\_\_\_\_

**TRACKED**

1. Approving National Aviation Authority/Country:  
**FEDERAL AVIATION ADMINISTRATION, United States**

2. **AUTHORIZED RELEASE CERTIFICATE**  
 FAA Form 8130-3, AIRWORTHINESS APPROVAL TAG

3. Form Tracking Number:  
**M0009558**

4. Organization Name and Address:  
 Chevron USA Production Co Aviation Maint, 96 Runway Road, Picayune, MS, US, 39466

5. Work Order/Contract/Invoice Number:  
 C00180-0004

6. Item:	7. Description:	8. Part Number:	9. Eligibility:	10. Qty:	11. Serial/Batch Number:	12. Status/Work:
1	NOZZLE, FUEL	23077067	N/A	1	SN 1XF08463	INSPECTED

13. Remarks:  
 APPROVAL FOR RETURN TO SERVICE  
 CLEANED AND INSPECTED SPRAY PATTERN AND FLOW  
 NOZZLE TT 9,517.3, TSO 195.0.

14. Certifies the items identified above were manufactured in conformity to:

Approved design data and are in condition for safe operation.

Non-approved design data specified in Block 13

15. Authorized Signature: \_\_\_\_\_

16. Approval/Authorization No.: \_\_\_\_\_

17. Name (Typed or Printed): \_\_\_\_\_

18. Date (m/d/yy): \_\_\_\_\_

19.  14 CFR 43.9 Return to Service  Other regulations specified in Block 13

20. Authorized Signature: *H. Reboval*

21. Approval/Certificate No.: *A22R685R*

22. Name (Typed or Printed): *H. REBOVAL*

23. Date (m/d/yy): *OCT 18, 2008*

24. User/Installer Responsibilities

It is important to understand that the existence of this document alone does not automatically constitute authority to install the part/component/assembly.

Where the user/installer performs work in accordance with the national regulations of an airworthiness authority different than the airworthiness authority of the country specified in Block 1, it is essential that the user/installer ensures that his/her airworthiness authority accepts parts/components/assemblies from the airworthiness authority of the country specified in Block 1.

Statements in Blocks 14 and 19 do not constitute installation certification. In all cases, aircraft maintenance records must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft may be flown.

A/C N 8309V Date 11.2.08  
 A/C IT 8477.8 Position PI  
 Installed by int. PI Installed on \_\_\_\_\_

1. Approving National Aviation Authority/Country:  
**FEDERAL AVIATION ADMINISTRATION, United**

2. **AUTHORIZED RELEASE CERTIFICATE**  
 FAA Form 8130-3, AIRWORTHINESS APPROVAL TAG

3. Form Tracking Number:  
**M0018003**

4. Organization Name and Address:  
 Chevron USA Production Co Aviation Maint, 96 Runway Road, Picayune, MS, US, 39466

5. Work Order/Contract/Invoice Number:  
 C00180-0009

6. Item:	7. Description:	8. Part Number:	9. Eligibility:	10. Qty:	11. Serial/Batch Number:	12. Status/Work:
1	NOZZLE, FUEL	23077067	N/A	1	SN 1XF08463	INSPECTED

13. Remarks:  
 APPROVAL FOR RETURN TO SERVICE  
 CLEANED AND INSPECTED SPRAY PATTERN AND FUEL FLOW  
 NOZZLE TT 10120.0, TSO 797.7

14. Certifies the items identified above were manufactured in conformity to:

Approved design data and are in condition for safe operation

Non-approved design data specified in Block 13

14 CFR 43.9 Return to Service  Other regulations specified in Block 13

19. Certifies that unless otherwise specified in Block 13, the work identified in Block 12 and described in Block 13 was accomplished in accordance with Title 14, Code of Federal Regulations, part 43 and in respect to that work, the items are approved for return to service.

TRACKED

15. Authorized Signature:	16. Approval/Authorization No.:	20. Authorized Signature:	21. Approval/Certificate No.:
		<i>H. Rebooul</i>	AC2R685K
17. Name (Typed or Printed):	18. Date (m/d/y):	22. Name (Typed or Printed):	23. Date (m/d/y):
		H. REBOUL	MAR 20, 2010

**User/Installer Responsibilities**

It is important to understand that the existence of this document alone does not automatically constitute authority to install the part/component/assembly.

Where the user/installer performs work in accordance with the national regulations of an airworthiness authority different than the airworthiness authority of the country specified in Block 1, it is essential that the user/installer ensures that his/her airworthiness authority accepts parts/components/assemblies from the airworthiness authority of the country specified in Block 1.

Statements in Blocks 14 and 19 do not constitute installation certification. In all cases, aircraft maintenance records must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft may be flown.

**Chevron USA Production Co Aviation Maint**

Controlled as PN: 23077067      TSN: 10120 0      TSO: 797 7

Received as PN: 23077067

CSN: n/a

CSO: n/a

Desc: NOZZLE, FUEL

LSN: n/a

LSO: n/a

SN: 1XF08463

Condition: INSPECTED

Expiry Date

Allocation:

Approval No

AC2R665K

Batch Ref

Prev. Cert

M0018003



BN: 64413

Base/Loc: LVL-15

Folder #: 4314

Remarks:

**Receiving Inspection**

**TRACKED**

Date

AME or Authorized Inspector

Lic No/Stamp

1. Approving National Aviation Authority/Country: FEDERAL AVIATION ADMINISTRATION, United		2. AUTHORIZED RELEASE CERTIFICATE FAA Form 8130-3, AIRWORTHINESS APPROVAL TAG				3. Form Tracking Number: M0016331	
4. Organization Name and Address: Chevron USA Production Co Aviation Maint, 96 Runway Road, Picayune, MS, US, 39466							
6. Item:	7. Description:	8. Part Number:	9. Eligibility:	10. Qty:	11. Serial/Batch Number:	12. Status/Work:	
1	NOZZLE, FUEL	23077067	N/A	1	SN 1XF08463	REPAIRED	
13. Remarks: APPROVAL FOR RETURN TO SERVICE ALL WORK DONE JAW ROLLS ROYCE MANUAL 14W3 TSN 9972.6 TSO 650.3							
14. Certifies the items identified above were manufactured in conformity to: <input type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non-approved design data specified in Block 13. <input checked="" type="checkbox"/> 14 CFR 43.9 Return to Service <input type="checkbox"/> Other regulations specified in Block 13 Certifies that unless otherwise specified in Block 13, the work identified in Block 12 and described in Block 13 was accomplished in accordance with Title 14, Code of Federal Regulations, part 43 and in respect to that work, the items are approved for return to service.							
15. Authorized Signature:		16. Approval/Authorization No.:		20. Authorized Signature:		21. Approval/Certificate No.:	
				<i>Anthony Wolf</i>		ACSR685K	
17. Name (Typed or Printed):		18. Date (m/d/y):		22. Name (Typed or Printed):		23. Date (m/d/y):	
				Anthony Wolf		December 20 2009	
User/Installer Responsibilities							

It is important to understand that the existence of this document alone does not automatically constitute authority to install the part.

Where the user/installer performs work in accordance with the national regulations of an airworthiness authority different than the air essential that the user/installer ensures that his/her airworthiness authority accepts parts/components/assemblies from the airworthiness authority.

Statements in Blocks 14 and 19 do not constitute installation certification. In all cases, aircraft maintenance records must contain an entry by the user/installer before the aircraft may be flown.

A/C N430Lm DATE: 1/17/10  
A/C N17787-5 POSITION #20ng  
Installed by int *AW* Installed on A/L

Receiving Inspection

**Chevron USA Production Co Aviation Maint**

Controlled as PN: 23077067 TSN: 9872.6 TSO: 650.3  
Received as PN: 23077067 CSN: n/a CSO: n/a  
Desc: NOZZLE FUEI LSN: n/a LSO: n/a  
SN: 1XF06463

Condition: REPAIRED Expiry Date  
Allocation: Approval No AC2R885K  
Batch Ref: M0016331 Prev. Cart M0016331



Folder #: 4314

Remarks:

Date AME or Authorized Inspector Lic. No/Stamp

1. Approving National Aviation Authority/Country:  
**FEDERAL AVIATION ADMINISTRATION, United**

2. **AUTHORIZED RELEASE CERTIFICATE**  
 FAA Form 8130-3, AIRWORTHINESS APPROVAL TAG

3. Form Tracking Number:  
**M0010711**

4. Organization Name and Address:  
 Chevron USA Production Co Aviation Maint, 96 Runway Road, Picayune, MS, US, 39466

5. Work Order/Contract/Invoice Number:  
 C00180-0005

6. Item:	7. Description:	8. Part Number:	9. Eligibility: *	10. Qty:	11. Serial/Batch Number:	12. Status/Work:
1	NOZZLE, FUEL	23077067	N/A	17	SN 1XF08463	INSPECTED

13. Remarks:  
 APPROVAL FOR RETURN TO SERVICE.  
 CLEANED, INSPECTED & FLOW PATTERN CHECKED.  
 TT, 9668.9 TSO, 346.6

14. Certifies the items identified above were manufactured in conformity to:

Approved design data and are in condition for safe operation.

Non-approved design data specified in Block 13

15. Authorized Signature: \_\_\_\_\_

16. Approval/Authorization No.: \_\_\_\_\_

17. Name (Typed or Printed): \_\_\_\_\_

18. Date (m/d/yy): \_\_\_\_\_

19.  14 CFR 43.9 Return to Service  Other regulations specified in Block 13

20. Authorized Signature: *Marc Lister*

21. Approval/Certificate No.: *AC 28685K*

22. Name (Typed or Printed): *Marc Lister*

23. Date (m/d/yy): *January 3rd 2009*

24. Remarks: *DW*

It is important to understand that the existence of this document alone does not automatically constitute authority to install the part/component/assembly.

Where the user/installer performs work in accordance with the national regulations of an airworthiness authority different than the airworthiness authority of the country specified in Block 1, it is essential that the user/installer ensures that his/her airworthiness authority accepts parts/components/assemblies from the airworthiness authority of the country specified in Block 1.

Statements in Blocks 14 and 19 do not constitute installation certification. In all cases, aircraft maintenance records must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft may be flown.

FAA Form 8130-3 (6-01)

\*Installer must cross-check eligibility with applicable technical data.

AV-BASE SYSTEMS, INC. - 159

PIN 03077067  
 A/C# 36079  
 A/C# 15/552  
 Date 1-3-09  
 Position  
 Installed by int  
 Installed on

S/N 1XF08463

1. Approving National Aviation Authority/Country:  
**FEDERAL AVIATION ADMINISTRATION, United**

2. **AUTHORIZED RELEASE CERTIFICATE**  
 FAA Form 8130-3, AIRWORTHINESS APPROVAL TAG

3. Form Tracking Number:  
**M0013849**

4. Organization Name and Address:  
**Chevron USA Production Co Aviation Maint, 96 Runway Road, Picayune, MS, US, 39466**

5. Work Order/Contract/Invoice Number:  
**C00180-0007**

6. Item:	7. Description:	8. Part Number:	9. Eligibility: *	10. QTY:	11. Serial/Batch Number:	12. Status/Work:
1	NOZZLE, FUEL	23077067	N/A	1	SN 1XF08463	INSPECTED

13. Remarks:  
**APPROVAL FOR RETURN TO SERVICE  
 ALL WORK DONE IAW ROLLS ROYCE MANUAL 14W2  
 TSN 9830.5 TSO 508.5**

TRACKED

14. Certifies the items identified above were manufactured in conformity to:

- Approved design data and are in condition for safe operation
- Non-approved design data specified in Block 13

19.  14 CFR 43.9 Return to Service  Other regulations specified in Block 13

Certifies that unless otherwise specified in Block 13, the work identified in Block 12 and described in Block 13 was accomplished in accordance with Title 14, Code of Federal Regulations, part 43 and in respect to that work, the items are approved for return to service.

15. Authorized Signature:

16. Approval/Authorization No.:

20. Authorized Signature:

21. Approval/Certificate No.:

17. Name (Typed or Printed):

18. Date (m/d/y):

22. Name (Typed or Printed):

23. Date (m/d/y):

**User/Installer Responsibilities**

It is important to understand that the existence of this document alone does not automatically constitute authority to install the part.  
 Where the user/installer performs work in accordance with the national regulations of an airworthiness authority different than the essential that the user/installer ensures that his/her airworthiness authority accepts parts/components/assemblies from the airworthiness regulations by the user/installer before the aircraft may be flown.

REC'D 2066MB Date 9-24-09  
 ACFT 414716 Position Installed by mt. K.H. Installed on 9-24-09

144

**Chevron USA Production Co Aviation Maint**

Controlled as P/N: 23077067

Received as P/N: 23077067

Desc: NOZZLE, FUEL

SN: 1XF09463

Condition: INSPECTED

Allocation:

Batch Ref: M0013949

BN: 50963

Base/Loc: LVL-16

Folder #: 4314



TSN: 9830.5

CSN: n/a

SN: n/a

LSO: n/a

Expiry Date

Approval No

Prev. Cert

ACZR685K

M0013949

Remarks:

Receiving Inspection

TRACKED

Date

Signature of Authorized Person

Lic No/Stat

1. Approving National Aviation Authority/Country: FEDERAL AVIATION ADMINISTRATION, United States		2. AUTHORIZED RELEASE CERTIFICATE FAA Form 8130-3, AIRWORTHINESS APPROVAL TAG		3. Form Tracking Number: M0019321	
4. Organization Name and Address: Chevron USA Production Co Aviation Maint, 96 Runway Road, Picayune, MS, US, 39466		5. Work Order/Contract/Invoice Number: C00180-0010			
6. Item:	7. Description:	8. Part Number:	9. Eligibility:	10. Qty:	11. Serial/Batch Number:
1	NOZZLE, FUEL	23077067	N/A	1	SN 1XF08463
12. Status/Work: INSPECTED					

13. Remarks:

APPROVAL FOR RETURN TO SERVICE  
CLEANED AND INSPECTED SPRAY PATTERN AND FLOW RATE  
NOZZLE TT 10245.9, TSO 923.6

*DW*

14. Certifies the items identified above were manufactured in conformity to:

Approved design data and are in condition for safe operation.

Non-approved design data specified in Block 13.

**TRACKED**

14 CFR 43.9 Return to Service  Other regulations specified in Block 13

Certifies that unless otherwise specified in Block 13, the work identified in Block 12 and described in Block 13 was accomplished in accordance with Title 14, Code of Federal Regulations, part 43 and in respect to that work, the items are approved for return to service.

15. Authorized Signature:	16. Approval/Authorization No.:	21. Approval/Certificate No.:
		AC2R685K
17. Name (Typed or Printed):	18. Date (m/d/yy):	23. Date (m/d/yy):
H. REBOUL		JUNE 19, 2010
20. Authorized Signature: <i>H. Reboul</i>		
22. Name (Typed or Printed): H. REBOUL		

User/Installer Responsibilities

It is important to understand that the existence of this document alone does not automatically constitute authority to install the part/component/assembly.

Where the user/installer performs work in accordance with the national regulations of an airworthiness authority different than the airworthiness authority of the country specified in Block 1, it is essential that the user/installer ensures that his/her airworthiness authority accepts parts/components/assemblies from the airworthiness authority of the country specified in Block 1.

Statements in Blocks 14 and 19 do not constitute installation certification. In all cases, aircraft maintenance records must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft may be flown.

A/C N 43DCV Date 7-17-10  
A/C TT 9699.5 Position  
Installed by int. D Installed on #2

**Chevron USA Production Co Aviation Maint**

Controlled as PN: 23077067 TSN: 10245.9 TSO: 923.6  
Received as PN: 23077067 CSN: n/a CSO: n/a  
Desc: NOZZLE, FUEL LSN: n/a LSO: n/a

SN: 1XF08463  
Condition: INSPECTED  
Allocation:  
Batch Ref: M0019321

Expiry Date:  
Approval No. AC2R685K  
Prev. Cert.: M0019321



BN: 68127 Base/Loc: LVL-LVL

Folder #: 4314

Remarks:

Receiving Inspection

**TRACKED**

Date

AME or Authorized Inspector

Lic. No./Stamp



**WARRANTY CERTIFICATE**

24-0078

3. Form tracking No.

ARC# 88388

1A1. Canada

5. Work order/contract/invoice

L531807

10. Qty.

11. Serial/batch No.

12. Status/work

N/A

1

FF58642

OVERHAULED

14W3 Edition 2 Revision 10 Dated 15/Mar/04 and the current to service in compliance with CAR 571, FAR Part 43.17 and JAR 145(ref. JAA Acceptance under Work Order: L531807.

9. Certifies that, except where otherwise specified in block 13, the work identified in block 12 and described in block 13 was performed in accordance with CAR 571.

CAR 571.10 Maintenance release.

Other regulations specified in block 13.

10. Authorized signature

21. Certificate/Approval ref. No.

AMO 22-58

JAA.7059

2. Name

CUC PHAN

23. Date (dd/mm/yyyy)

01/Oct/2004

Authority other than the authority specified in block 1, the installer must ensure that his/her signature is specified in block 1.

Official record must contain an installation certification, issued in accordance with the national

**D/CEB Compliance Record Accessory**

Part II

MEED VALVE

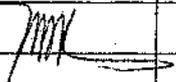
Page No. 1

Engine Model 250-C20

Component serial number

FF58462

Note 1: Record AD & CEB compliance and transfer information in "Remarks" section.  
 Note 2: This card must accompany accessory at removal.

Signature and Certificate No.	Remarks	Acqy. Time		P/N	Date
		Since	Total		
 	The product has been overhauled and tested in accordance with Rolls-Royce Overhaul Manual 14W3 Edition 2 Revision 10 Dated 15/Mar/04. The product is approved for return to service. All pertinent details of the work are on file at this organization under W/O: L531807 REF 75-3024 - FULFILLED	0.0	685.9	83073453	01/10/2004

AUTHORIZED RELI TCCA		2. Approving national aviation authority/country Transport Canada	
Approved organization name and address Standard Aero Limited, 33 Allen Dyne Road, Winnipeg, MB R3H AMO Approval No. 22-58			
7. Description BLEED VALVE		8. Part No. 23073353	
Remarks The product identified above has been overhauled and tested in accordance with Rolls-Royce maintenance rules of the Canadian Aviation Regulation. The product is approved for return to service in accordance with the Certificate JAA 7059. All pertinent details of the work performed are on file at this organization.			
TSN: 685.9HRS.		TSO: 0.0HRS.	
CEB 75-3024: EMBODIED.			
Certifies that the items identified above were manufactured in conformity to:			
<input type="checkbox"/> Approved design data are in condition for safe operation.			
<input type="checkbox"/> Non approved design data specified in block 13.			
5. Authorized signature N/A		16. Certificate/Approval ref. No. N/A	
7. Name N/A		18. Date (dd/mm/yy) N/A	

1. This document does not constitute authority to install part.  
 2. Where the installer works in accordance with the national regulations of an airworthiness authority, airworthiness authority accepts products or maintenance from the airworthiness authority.  
 3. Statements 14 and 19 do not constitute installation certification. In all cases the aircraft regulations of the state of registry, before the aircraft may be flown.

# Service Accessory Record



# Rolls-Royce

Nomenclature BLEED VALVE  
 Component serial number FF58462

Part I  
 Page No. 1  
 Engine Model 250-C30

Installed					Removed			
Date	Eng TSN Engine S/N	A/C S/N Reg. #	Accy. Time		Date	Accy. Time		Reason
			Since OH	Total		Since OH	Total	
10-12-04	Eng 1576.1 847088	53067 CC-PPM	0.0	685.9				

# Service Accessory Record



Nomenclature: HYDROMECHANICAL UNIT

Part I Page No.

Component Serial Number: JGALM1139

Engine Model: 250- C47B

Installed						Removed			
Date	Engine S/N	A/C S/N	Reg. No.	Accessory Time		Date	Accessory Time		Reason
				Since OH	Total		Since OH	Total	
11-27-06	CAF-848035			New	0.0	08 July 2011	TSN	1525.7	RENTAL
14-07-2011	CAE-848204	XB-LJR	53938	NEW	1525.7	01/08/11	New	1532.7	Convenience
13 June 2012	CAE-848055			TSN	1532.7	29 Jan 2013	TSN	1663.1	Rental
19 Jan 2013	CAE-848161	53876	N31HF	TSN	1663.1	3-5-13	TSN	1683.1	Rental
25 June 2013	CAE-848035			TSN	1683.1	26 Sept 2013	TSN	1785.0	CONVENIENCE
26 Sept 2013	CAE-847088			TSN	1785.0				

GT-11781 (F) 5/00

# Inspection - Maintenance - Overhaul - Transfer AD/CEB compliance record accessory



Part II  
Page No.

Nomenclature HYDROMECHANICAL UNIT

Component Serial Number JGALM1139

Engine Model 250- C47B

Note 1: Record AD & CEB compliance and transfer information in "Remarks" section.  
Note 2: This card must accompany accessory at removal.

Date	P/N	Accessory Time		Remarks	Signature and Certificate No.
		Since OH	Total		
11-27-06	23078029	New	0.0	Shipped from Rolls-Royce to: Std. AERO	Rolls Royce
5/31/10	23078029	New	708.1	CEB 73-6054 Tg bolts on cover	MCT 2 MCWR362K QA

GT-11778T (B) 5/00

1. Approving National Aviation Authority/Country: **FAA/UNITED STATES**

2. Form Tracking Number: **12604CA2**

**AUTHORIZED RELEASE CERTIFICATE**  
FAA FORM 8130-3, AIRWORTHINESS APPROVAL TAG

4. Organization Name and Address:  
**MCTURBINE, INC. FAA CRS# MCWR362K**  
**401 JUNIOR BECK DRIVE**  
**Corpus Christi, TX. 78405 USA**

5. Work Order/Contract/Invoice Number: **12604CA2**

6. Item:	7. Description:	8. Part Number:	9. Eligibility:	10. Quantity:	11. Serial/Batch Number:	12. Status/Work:
1	HYDROMECHANICAL UNIT	23078029	N/A	1 EACH	JGALM1139	INSPECTED

13. Remarks

**VISUALLY INSPECTED IN ACCORDANCE WITH CSP22001 OVERHAUL MANUAL 2ND EDITION, 13TH REVISION, DATED SEPTEMBER 15, 2012.**

**TSN: 1683.1 TSO: TSN CSN: N/A**

14. Certifies the items identified above were manufactured in conformity to:

Approved design data and are in a condition for safe operation.

Non-approved design data specified in Block 13.

19.  14 CFR 43.9 Return to Service  Other regulation specified in Block 13

Block 12 and described in Block 13 was accomplished in accordance with Title 14, Code of Federal Regulations, part 43 and in respect to that work, the terms are approved for return to service.

15. Authorized Signature: \_\_\_\_\_

16. Approval/Authorization No.: \_\_\_\_\_

17. Name (Typed or Printed): \_\_\_\_\_

18. Date (m/d/y): \_\_\_\_\_

20. Authorized Signature: *Larry Reyes*

21. Approval/Certificate No.: **MCWR362K**

22. Name (Typed or Printed): **LARRY REYES**

23. Date (m/d/y): **MAR 28, 2013**

15. Authorized Signature: \_\_\_\_\_

16. Approval/Authorization No.: \_\_\_\_\_

17. Name (Typed or Printed): \_\_\_\_\_

18. Date (m/d/y): \_\_\_\_\_

20. Authorized Signature: \_\_\_\_\_

21. Approval/Certificate No.: \_\_\_\_\_

22. Name (Typed or Printed): \_\_\_\_\_

23. Date (m/d/y): \_\_\_\_\_

User/Installer Responsibilities

It is important to understand that the existence of this document alone does not automatically constitute authority to install the part/component/assembly.

Where the user/installer performs work in accordance with the national regulations of an airworthiness authority different than the airworthiness authority of the country specified in Block 1, it is essential that the user/installer ensures that his/her airworthiness authority accepts parts/components/assemblies from the airworthiness authority of the country specified in Block 1.

Statements in Block 14 and 19 do not constitute installation certification. In all cases, aircraft maintenance records must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft may be flown.